

Fiber General Catalog

Meeting the diverse needs of our customers with a wide range of different models and an improved product line-up.



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Glass	Substrate /	Alianment	&
	a Confirma		

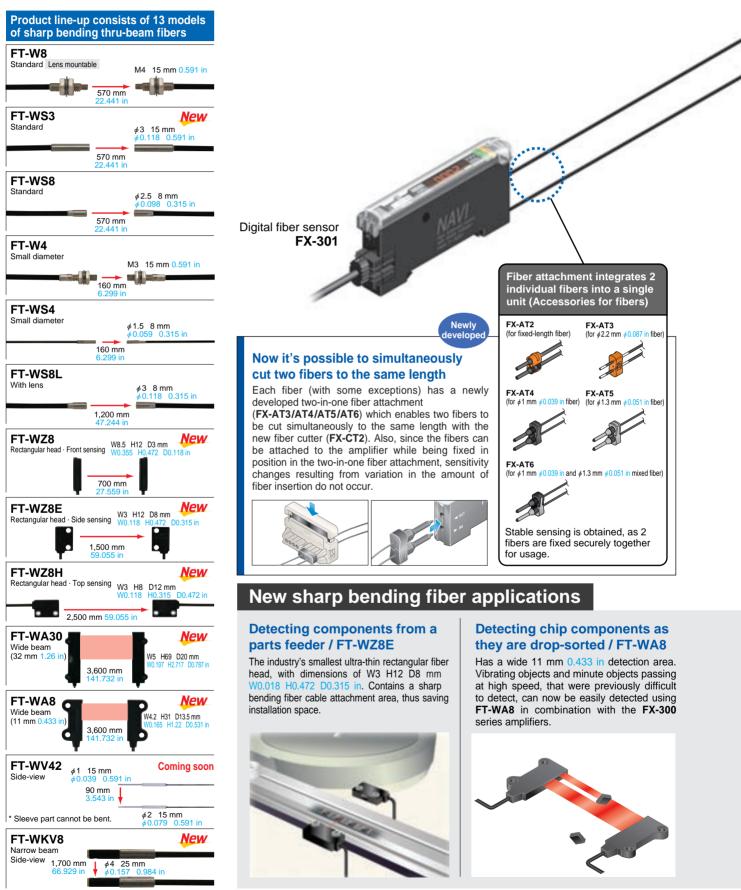
seating	Contirmation	Fiber		Ρ.
Chemica	I-resistant Red	ctangular Head	Fiber ····	P.6

High-functional Digital Fiber Sensor FX-302 ···· P.21 Digital Fiber Sensor FX-301-F ····· P.22 Bank Selection Unit FX-CH series ···· P.23 Sensor-PLC Connection system SC series ···· P.25

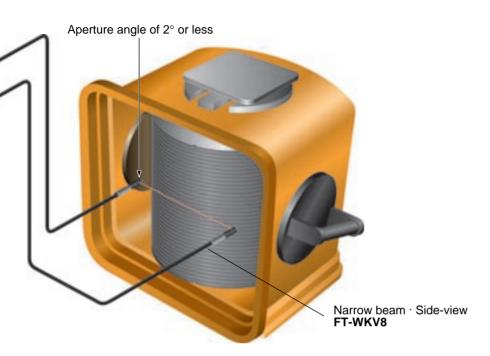
http://www.fiber-sensor.com

Now Available – Our Long-awaited, Improved Selection of Sharp Bending Fibers

Additional new products bring our fiber line-up to a total of 24 models, consisting of 13 models of thru-beam fibers and 11 models of reflective fibers.

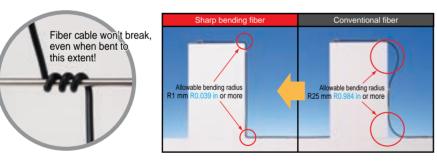


* The sensing ranges indicated above were obtained using LONG mode.



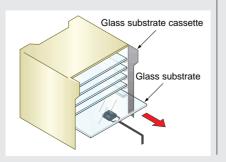
Can be rotated freely in any direction R1 mm R0.039 in or more

The fiber can be bent sharply, like an electric wire, to avoid space wastage in installation because of its small allowable bending radius of R1 mm R0.039 in or more (**FD-WG4,FD-WSG4** : R2 mm R0.079 in or more).



Detecting the presence of a glass substrate within a cassette / FD-WL41

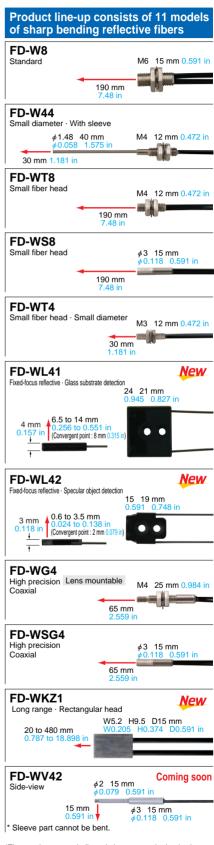
By utilizing its excellent distance-limiting properties, reliable detection of the specific glass substrate located only in the desired position within the cassette, can be guaranteed.



Detecting water taken out from a FOUP / FD-WL42

Due to the distance-limiting properties, detection is unaffected by colors or surface luster, therefore, the upper wafer will not be accidentally detected. Furthermore, **FD-WL42** is the smallest unit in the industry, with a thickness of only 3 mm 0.118 in.

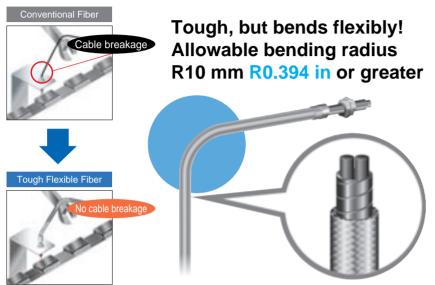




*The sensing ranges indicated above were obtained using LONG mode.

Tough Flexible Fiber / FT-P81X,FD-P81X,FD-G6X

Stainless steel braiding protects the fiber cable and prevents fiber breakage due to snagging. The allowable bending radius is R10 mm R0.394 in or greater. The fiber will bend flexibly, without breaking. The installation of troublesome protection tubes for breakage prevention is no longer required.

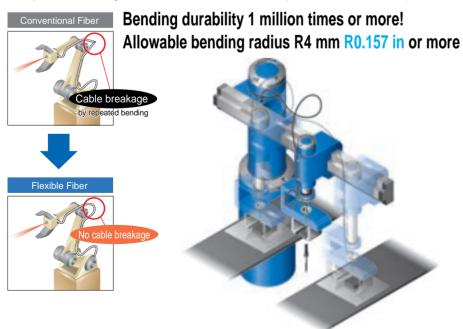


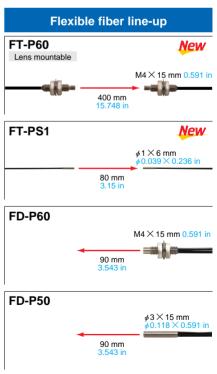
Strong stainless steel mesh protects fiber cables from breakage



Flexible Fiber / FT-P60, FT-PS1

These fibers are most suitable for usage on moving components due to their high resistance to repeated flexing. Our product line now includes the new **FT-P60** (M4 type, with lens attachment mountable) and **FT-PS1** (ultra-small diameter type, with $\phi 1 \text{ mm } \phi 0.039 \text{ in}$). An allowable bending radius of R4 mm R0.157 in or greater has been achieved and the fiber can withstand repeated bending for more than 1 million times (at R10 mm R0.394 in).





*The sensing ranges indicated above were obtained using LONG mode.

Finest Spot Lens / FX-MR6 High Precision Fiber / FD-EG2,FD-EG3

An ultra-small $\phi 0.1 \text{ mm } \phi 0.004$ in spot size has now been made possible through the integration of our finest spot lens (**FX-MR6**) with our precision fiber (**FD-EG3**).



Now available - ultra-small spot size of ϕ 0.1 mm ϕ 0.004 in (FX-MR6+FD-EG3)

This precisely focused spot is produced through the use of a new lens design, allowing stable sensing to be achieved, even for minute sensing tasks, such as the detection of ultra-small chip components (0603 chips, etc.).

Small spot applications

Counting connector pins

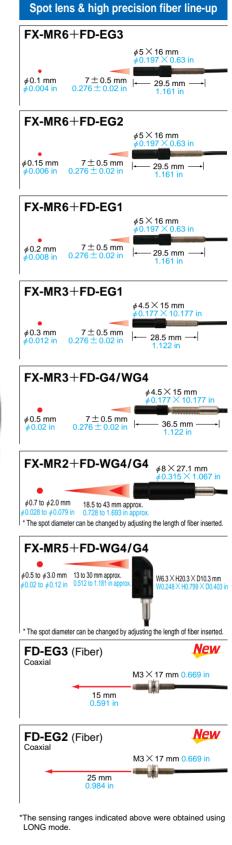
The optimum combination of lens and fiber can be selected, in accordance with the connector pin size and pin pitch.

Suction detection for chips

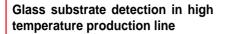
This fiber unit can be used to confirm chip presence, when mounting chips using a flip chip bonder.







Heat-resistant Fixed-focus Reflective Fiber / FD-H18-L31,FD-H30-L32 series



High precision detection

In addition to excellent heat resistance, these fibers have achieved a repeatability of 0.06 mm 0.002 in for transparent glass substrates.

Extended detection range

Now available with full-range detection capabilities containing no dead zones (in both LONG and STD modes). As well, an extended detection distance of 15 mm 0.591 in (in LONG mode) has been achieved, even allowing for the detection of warping in glass substrates.

Thin fiber head

In addition to having heat resistance of 180°C 356°F and 300°C 572°F, respectively, these new fiber heads are thin - now only 5 mm 0.197 in thick. Even more space can now be saved during installation.



New

Wide Beam Fiber / FT-WA30/A30

32 mm 1.26 in New wide-area fiber launched!

Seal slit is avalable

The using of a seal slit reduces the amount of emitting beam and allows sensing of much smaller objects.

FT-WA30/A30 fiber heads are not susceptible to interference from peripheral objects

As these fibers incorporate light sources having almost the same collimated beam as lasers, beam interference from peripheral objects is minimal, thus permitting stable detection to be performed in crowded areas.

A bending radius of R1 mm (R0.039 in) has been made possible

The allowable bending radius for **FT-WA30** is R1 mm R0.039 in or greater. These fibers can be bent as much as if they were electric wires, thus saving tremendous amounts of space during fiber installation.

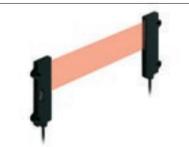
Space-saving installation is now possible

FT-WA30/A30 has a depth of 20 mm 0.787 in allowing for installation on the narrowest production lines.

and and

Glass substrate detection in high temperature production line





Detecting dropping objects

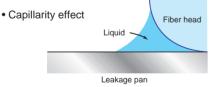


Leak Detection Fiber / FD-F7 series

A new slim fiber ideal for sensing chemical leaks

Reliable detection

The unique effect of capillarity enables reliable detection of small leaks and viscous liquids.



Compact, space-saving

This slim (10 mm 0.394 in) side-mounting fiber is especially good for use in confined spaces.



Ideal for chemicals and volatile materials This fiber type sensor is safer to use with volatile materials (SEMI S2 compliant). The fluorine resin fiber head makes it ideal for use with chemicals.

Note: Dedicated amplifier FX-301-F must be used with the FD-F7 series.



Leak detection for use in semiconductor device manufacturing



Liquid Fiber / FT-F9 series

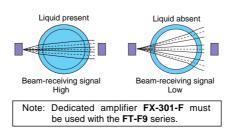
Reliably detect liquid in pipe

Safer fiber type sensor

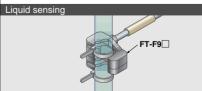
In response to the demand for higher safety standards throughout the world, including SEMI S2, safer sensing can be achieved by placing the amplifier for this fiber sensor away from dangerous locations, such as locations with volatile chemicals, where electrical circuits increase the risk of fire or explosion.

Reliable detection not affected by bubbles or droplets

Latest optical fiber techniques have solved problems caused by bubbles, droplets or liquid leakage that arise in conventional pipe-mountable sensors.







Glass Substrate Alignment & Seating Confirmation Fiber / FD-L43

High accuracy & stable sensing

High accuracy sensing

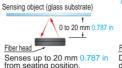
Even with variation among glass substrates, the positioning error is 0.2 mm 0.008 in or less (at sensing range 5 to 17 mm 0.197 to 0.669 in).

Single type serving two applications

As the fiber can sense an object located even at 0 mm, it can be used for sensing, as well as alignment checking of the glass substrate (at sensing range 5 to 17 mm 0.197 to 0.669 in).

Long-range sensing capability

The sensing range is as long as 0 to 20 mm 0.787 in. In addition, the fiber will not detect a glass substrate 30 mm 1.181 in or more away achieving outstanding detecting characteristics for limited distance.



Senses up to 20 mm 0.787 in from seating position.

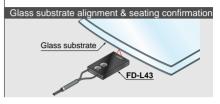
Fiber head Does not sense when the distance is 30 mm 1.181 in

30 mm 1

in or more

Compact design allows easy, flexible positioning Compact size of W17×H29×D3.8 mm W0.669×H1.142×D0.15 in The outer diameter of the fiber cable is $\phi 1.3 \text{ mm } \phi 0.118 \text{ in}$, enabling the fiber to be routed with R4 mm R0.157 in bending radius.





Chemical-resistant Rectangular Head Fiber / FT-Z8Y SERIES

Chemical-resistant square-shaped head with no light-beam misalignment

Usable with various chemical liquids

With the case made of PFA and fiber sheath with PFA, the fiber can be used with various types of chemical liquids.



Enclosure: PEA

Thru-beam type side-view with 3,500 mm 137.795 in long sensing range

Easy cutting of even PFA protected fiber As the diameter of the fiber cable, including the PFA protected portion, is only $\phi 2.2 \text{ mm } \phi 0.087 \text{ in, you}$ can simply cut the fiber cable to a desired length.

Square-shaped head provides easy mounting The square-shaped head offers both easy installation and easy light-beam alignment. The head measures W7×H15×D13 mm W0.276×H0.591×D0.512 in, and can be mounted with M3 screws at two locations.

Excellent explosion-proof structure complying with SEMI S2

Since the fiber does not have any electrical circuit in the sensing part, it offers an excellent explosion-proof structure.

Flexible Heat-resistant Fiber / FT-H20W SERIES

A bending radius of R10 mm R0.394 in is possible even in high temperature environments

Heat-resistant temperature 200°C (392°F) Withstands temperature up to 200°C 392°F Sensing is now possible in high temperature environments, such as detecting the presence of ICs in a high temperature handler.

Fiber cable types of 1 m (3.281 ft) and 2 m (6.562 ft) lengths are available

Bending radius R10 mm (R0.394 in) for space saving

By utilizing a PTFE exterior coating, bends of R10 mm R0.394 in are possible, even in high temperature environments. Cabling can be laid out freely, thus saving space.





Rectangular Head Fiber / FT-Z8 SERIES

Smallest in the industry Easy, space-saving screw type installation

Extremely thin, the smallest size in the industry

The smallest super thin type rectangular head fiber in the industry with dimensions of $W3 \times H12 \times D8 \text{ mm } W0.118 \times H0.472 \times H0.472$ D0.315 in (side sensing type).

Rectangular fiber head allows for easy installation

It can be installed with only two M2 screws, allowing easy light beam axis alignment.

Utilizes flexible inflection resistant cable Minimum permissible bending radius of R4 mm R0.157 in. The fiber can withstand repeated bending 1 million times or more (at R10 mm R0.394 in)

Long sensing range 2,700 mm (106.279 in)



Cleaning tank FT-7802Y Wafer casstte







parts feed



Order Guide

Thru-beam type fiber line-up (one pair set)

Standard fibers

Гуре	Shape of fiber head	Sensing range = : LONG : STD (Note 1) = : FAST : S-D	Min. sensing object under the optimum condition (Note 2)	Features	Fiber cable length > Free-cut	Allowable bending radius	Model No.
e	With lens M14	\$ 19,500 mm 767.715 in \$ 14,000 mm 551.18 in \$ 10,000 mm 393.7 in \$ 3,800 mm 149.606 in	<pre>\$\$ \$\$\$ \$\$\$ \$\$\$ \$\$\$\$ \$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$</pre>	Large lenses on the fiber heads increase the sensing range significantly.	10 m 32.808 ft		FT-FM10L
sensing range	With lens	1,600 mm 62.992 in 800 mm 31.496 in 580 mm 22.835 in 280 mm 11.024 in	ϕ 0.02 mm ϕ 0.001 in opaque object	 Long sensing range with small fiber heads of \$\phi\$2.5 mm \$\phi\$0.098 in 	2 m 6.562 ft R25 mm		FT-SFM2L
Long sens	Lens mountable M4 ■ Щ)	1,100 mm 43.307 in 530 mm 20.866 in 400 mm 15.748 in 180 mm 7.087 in		Long sensing range	≥ 2 m 6.562 ft	R0.984 in	FT-B8
Ľ		1,000 mm 39.37 in 480 mm 18.898 in 360 mm 14.173 in 168 mm 6.614 in	<pre> \$\$\p\$0.03 mm \$\$\p\$0.001 in \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$</pre>	Low price	2 m 6.562 ft (Note 3)		FT-NB8
	Lens mountable M4					R25 mm R0.984 in	FT-FM2
	Sleeve 90 mm 3.543 in M4		∳0.03 mm ∳0.001 in opaque object	• Free-cut type		R0.984 in	FT-FM2S
	Sleeve 40mm 1.575in M4 \$\$1.48 mm \$\$0.058 in	280 mm 11 024 in			≥ 2 m 6.562 ft	Sleeve R10 mm R0.394 in	FT-FM2S4
	Lens mountable M3 ■ M3			 Long sensing range with miniature fiber heads 		R25 mm	FT-T80
Standard				Free-cut type		R0.984 in	FT-SFM2
Stan	—∃∎() » →∎() ∎∃—	700 mm 27.559 in 360 mm 14.173 in 250 mm 9.843 in 126 mm 4.961 in	<pre> \$\$\p\$ 0.03 mm \$\$\$\$ 0.001 in \$</pre>	Low price	2 m 6.562 ft (Note 3)	R25 mm R0.984 in	FT-N8
	M3 	270 mm 10.63 in	¢0.025 mm	• Suitable for detection in a congested equipment	*	R25 mm R0.984 in	FT-NFM2
	Sleeve 90 mm 3.543 in M3					Fiber R25 mm R0.984 in	FT-NFM2S
	Sleeve 40 mm 1.575 in M3 ≠0.88 mm ¢0.035 in	100 mm 3.937 in 49 mm 1.929 in			2 m 6.562 ft	Sleeve R10 mm R0.394 in	FT-NFM2S
	¢1.5 mm					R25 mm R0.984 in	FT-SNFM2
Elbow	Lens mountable	530 mm 20.866 in 230 mm 9.055 in 150 mm 9.906 in 80 mm 3.15 in	<pre> \$\$\p\$ 0.04 mm \$\$\p\$ 0.002 in \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$</pre>	• The fiber head is bent at a right angle with 5 mm 0.197 in bending radius at the neck.	2 m 6.562 ft	R25 mm R0.984 in	FT-R80
>	\$1.5 mm #0.059 in #2.5 mm #0.098 in 0.8 mm 0.031 in Sleeve part cannot be bent.	400 mm 15.748 in 200 mm 7.874 in 140 mm 5.512 in 70 mm 2.756 in			2 m 6.562 ft		FT-SFM2S
Side-view	\$2 mm \$0.079 in \$2.5 mm \$0.098 in 0.6 mm 0.024 in Sleeve part cannot be bent.	390 mm 15.354 in 180 mm 7.087 in 125 mm 4.921 in 63 mm 2.48 in	<pre> \$\$\p\$0.02 mm \$\$\p\$0.001 in \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$</pre>	 The side-view sensing Space-saving 	1 m 6.562 ft	R25 mm R0.984 in	FT-V22
	¢1 mm ¢0.039 in ¢25 mm ¢0.098 in 0.6 mm 0.024 in Sleeve part cannot be bent.	175 mm 6.89 in 80 mm 3.15 in 60 mm 2.362 in 127 mm 1.063 in			≥ 2 m 6.562 ft		FT-V41

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 2) The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.

3) Fiber cutter is not supplied as accessory along with FT-NB8 and FT-N8. Please order it separately.

Sharp bending fibers / Flexible fibers

			Flexible libers			I		
Ту	oe	Shape of fiber head	Sensing range : STD (Note 1) : S-D : S-D	Min. sensing object under the optimum condition (Note 2)	Features	Fiber cable length Fiber cable length Free-cut	Allowable bending radius	Model No.
	e beam	Sensing width Alignment 32 mm 1.269 m W5 × H69 × D20 mm W0.197 × H2717 × D0.787 in	3,500 mm 137.795 in 3,500 mm 137.795 in 3,500 mm 137.795 in 3,500 mm 137.795 in (Note 3)	<pre> \$\$\phi(0.3 mm) \$\$\phi(0.012 in) \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$</pre>	 Sensing width 32 mm 1.26 in wide area Long sensing range 	2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	New FT-WA30
	Wide	© Sensing width 11 mm 0.439 m W4.2×H31×D13.5 mm W0.165×H1.22×D0.531 m	3,500 mm 137.795 in 1,500 mm 59.055 in 1100 mm 43.307 in 750 mm 29.528 in		 Sensing width 11 mm 0.433 in wide area Long sensing range 	2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	New FT-WA8
	head	Top sensing W3×H8×D12 mm W0.118×H0.315×D0.472 in	2,500 mm 98.425 in 1,200 mm 47.244 in 850 mm 33.465 in 410 mm 16.142 in		- Installa with MO			New FT-WZ8H
	Rectangular head	Side sensing W3×H12×D8mm W0.118×H0.472×D0.315in	1,500 mm 59.055 in 700 mm 27.559 in 500 mm 19.685 in 210 mm 8.268 in		 Installs with M2 screws, allowing easy beam axis alignment 	2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	New FT-WZ8E
		Front sensing W8.5×H12×D3 mm	700 mm 27.559 in 330 mm 12.992 in 240 mm 9.449 in 120 mm 4.724 in	ϕ 0.04 mm ϕ 0.002 in opaque object				New FT-WZ8
ding	Narrow beam	Side-view \$\$4 mm \$\$0.157 in \$\$\$0.157 in \$\$0.157 in \$\$\$0.157 in \$\$\$0.157 in \$\$\$0.157 in \$\$\$0.157 in \$\$\$0.157 in \$\$\$0.157 in \$\$\$\$0.157 in \$\$\$\$0.157 in \$\$\$\$0.157 in \$\$\$\$0.157 in \$\$\$\$0.157 in \$\$\$\$\$0.157 in \$\$\$\$\$0.157 in \$\$\$\$\$\$0.157 in \$\$\$\$\$\$\$0.157 in \$\$\$\$\$\$\$\$\$\$0.157 in \$\$\$\$\$\$\$\$\$\$\$\$\$0.157 in \$	1,700 mm 66.929 in 700 mm 27.559 in 600 mm 23.622 in 300 mm 11.417 in		 The side-view sensing Aperture angle 2° 	2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	New FT-WKV8
Sharp bending	Long sensing range	With lens	1,200 mm 47.244 in 600 mm 23.622 in 420 mm 16.535 in 210 mm 8.268 in	ϕ 0.02 mm ϕ 0.001 in opaque object	 Long sensing range with fiber heads of	2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	FT-WS8L
ч С	77	Lens mountable M4	570 mm 22,441 in 290 mm 11,417 in 200 mm 7.874 in 100 mm 3.937 in	ϕ 0.03 mm ϕ 0.001 in opaque object				FT-W8
	Standard	¢3 mm	570 mm 22,441 in 290 mm 11,417 in 200 mm 7.874 in 100 mm 3.937 in			2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	New FT-WS3
		¢2.5 mm ¢0.098 in → □	570 mm 22,441 in 290 mm 11.417 in 200 mm 7.874 in 100 mm 3.937 in	ϕ 0.03 mm ϕ 0.001 in opaque object	Allowable bending radius: R1 mm R0.039 in or more			FT-WS8
	all diameter	■⊑∎()) # ()) # # # # # # # # # # # # #	160 mm 6.299 in 80 mm 3.15 in 55 mm 2.165 in 28 mm 1.102 in			≥ 2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	FT-W4
	Small	Top sensing W3×H8×D12 mm	2.700 mm 106.299 in			0.302 11		FT-WS4
	ngular head	W0.118×H0.315×D0.472 in	1,400 cm 55,118 in 1,000 mm 55,118 in 1000 mm 39,37 in 490 mm 19,291 in 1,600 mm 62,992 in		 Installs with M2 screws, allowing easy beam axis 	lowing n axis lurability: 2 m 6.562 ft R0.13	-	FT-Z8H
	stangulaı	Side sensing W0.335×H0.472×D0.118 in	800 mm 31.496 in 600 mm 23.622 in 280 mm 11.024 in 800 mm 31.496 in		alignment • Bending durability: 1 million times or more (at R10 mm		R4 mm R0.157 in	FT-Z8E
	Rectai		400 mm 15.748 in 300 mm 11.811 in 140 mm 5.512 in		R0.394 in)			FT-Z8
Flexible	Standard	Lens mountable M4	650 mm 25.591 in 1320 mm 12.598 in 230 mm 9.055 in 110 mm 4.331 in	¢0.04 mm ¢0.002 in	Bending durability: 1 million times	<mark>≫</mark> 2 m	R4 mm	FT-P80
Fle	Star	Lens mountable M4	400 mm 15.748 in 190 mm 7.48 in 140 mm 5.512 in 80 mm 3.15 in	opaque object	or more (at R10 mm R0.394 in)	2 m 6.562 ft		New FT-P60
	eter	M3 	250 mm 9.843 in 100 mm 3.937 in 75 mm 2.953 in 35 mm 1.378 in		 Bending durability: 1 million times 	2 m 6.562 ft		FT-P40
	Small diameter	∳1.5 mm	280 mm 11.024 in 120 mm 4.724 in 90 mm 3.543 in 42 mm 1.654 in		or more (at R4 mm R0.157 in)	1 m 3.281 ft	R4 mm R0.157 in	FT-P2
	Sm	φ1 mm φ0.039 in →	80 mm 3.15 in 40 mm 1.575 in 30 mm 1.181 in 17 mm 0.669 in		Bending durability: 1 million times or more (at R10 mm R0.394 in)			New FT-PS1

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
2) The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.
3) The fiber cable length practically limits the sensing range to 3,500 mm 137.795 in long.
4) The sheath of FT-P80 is very soft. In the case of insertion in amplifier, please use an attachment (FX-AT3), then insert the fiber in amplifier vertically.

Order Guide

Thru-beam type fiber line-up (one pair set)

Special use fibers

Туј	pe	Shape of fiber head	Sensing range SENSING : STD (Note 1) S-D	Min. sensing object under the optimum condition (Note 2)	Features	Fiber cable length <mark>≫</mark> : Free-cut	Allowable bending radius	Model No.
	beam	Sensing width 32 mm 1.26 m W5 × H69 × D20 mm W0.97 × H2.717 × D0.787 in	3,500 mm 137.795 in 3,500 mm 137.795 in 3,500 mm 137.795 in 3,500 mm 137.795 in 3,500 mm 137.795 in (Note 3)	φ0.012 in	 Sensing width 32 mm 1.26 in wide area Long sensing range 	<mark>≫</mark> 2 m 6.562 ft	R10 mm R0.394 in	New FT-A30
	Wide	© Sensing width 11 mm 0.425 in W4.2×H31×D13.5 mm W0.165×H1.22×D0.531 in	3,000 mm 118.11 in 1,500 mm 59.055 in 1,100 mm 43.307 in 750 mm 29.528 in	 <i>ϕ</i>0.25 mm <i>ϕ</i>0.01 in opaque object 	 Sensing width 11 mm 0.433 in wide area Long sensing range 	<mark>≫</mark> 2 m 6.562 ft	R10 mm R0.394 in	FT-A8
	Array	Top sensing W5×H15×D15 mm W0.197×H0.591×D0.591 in ₩0.197×H0.591×D0.591 in	650 mm 25.591 in 330 mm 12.992 in 220 mm 8.661 in 115 mm 4.528 in	650 mm 25.591 in Horizonal : ∳0.025 mm i30 mm 12.992 in #0.001 in 0 mm 4.528 in opque object		■ 330 mm 12.992 in Horizonal: ∳0.025 mm 220 mm 8.661 in 115 mm 4.528 in Popague object • Its wide beam meets	R25 mm	FT-AFM2
	Ar	Side sensing W5×H15×D15 mm W0.197×H0.591×D0.591 in	590 mm 23.228 in 290 mm 11.417 in 200 mm 7.874 in 100 mm 3.937 in	Vertical : ¢0.45 mm ¢0.018 in opaque object	vanous needs.	2 m 6.562 ft	R0.984 in	FT-AFM2E
se	v beam	¢3.5 mm	2,000 mm 78.74 in 1,000 mm 39.37 in	¢0.06 mm ¢0.002 in	 Aperture angle 2° Laser beam equivalent detection 	<mark>⊁</mark> 2 m	R25 mm	FT-K8
Special use	Narrow	Side-view \$\$4 mm \$0.157 in \$\$0.157 in \$\$0.1157 in \$\$0.1157 in \$\$0.1157 in \$\$0.1157 in \$\$0.1157 in \$\$0.1157 in \$\$\$0.1157 in \$\$\$0.1157 in \$\$\$0.1157 in \$\$\$0.1157 in \$\$\$\$0.1157 in \$\$\$\$0.1157 in \$\$\$\$0.1157 in \$\$\$\$\$0.1157 in \$\$\$\$\$0.1157 in \$\$\$\$\$\$0.1157 in \$\$\$\$\$\$\$0.1157 in \$\$\$\$\$\$\$\$\$0.1157 in \$\$\$\$\$\$\$\$\$\$\$\$0.1157 in \$	800 mm 31.496 in 350 mm 13.78 in	opaque object	Aperture angle 2° Side-view type		R0.984 in	FT-KV8
S	l diameter		18 mm 0.709 in 10 mm 0.394 in 8 mm 0.315 in 3 mm 0.118 in	¢0.02 mm	 Ultra-small diameter sleeves, very narrow beam	500 mm 19.685 in	R5 mm	FT-E12
	Ultra-small c	¢0.4 mm ¢3 mm ¢0.002 in ¢0.118 in Sleeve part cannot be bent.	80 mm 3.15 in 50 mm 1.969 in 36 mm 1.417 in 15 mm 0.591 in	opaque object	 Ultra-small diameter sleeves, very narrow beam	1 m 3.281 ft	R0.197 in	FT-E22
	Liquid level sensing	Mountable on pipe W23×H20×D17 mm W0.906×H0.787×D0.669 in	Applicable pipe diameter : Outer dia. ϕ 3.0 to ϕ 10.0 mm ϕ 0.118 to ϕ 0394 in	(Liquid)	SEMI S2 compliant The shape and	*	Protective tube R20 mm R0.787 in	FT-F902 (Note 4)
	Liquid leve		PFA (Fluorine resin) or equivalently transparent pipe, wall thickness 0.3 to 1.0 mm 0.012 to 0.039 in		thickness of the pipe have no influence	2 m 6.562 ft	Fiber R4 mm R0.157 in	FT-F905 (Note 4)
	Tough flexible	Lens mountable M4 ‱∎∎∰∎ → ब∎∰∎∃‱	650 mm 25.591 in 320 mm 12.598 in 230 mm 9.055 in 110 mm 4.331 in	<pre>\$\$\p\$0.05 mm \$\$\$\$ 0.002 in \$\$\$\$ opaque object\$</pre>	Strong stainless steel mesh protects fiber cables	1 m 3.281 ft	R10 mm R0.394 in	New FT-P81X

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
2) The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.
3) The fiber cable length practically limits the sensing range to 3,500 mm 137.795 in long.
4) Dedicated amplifier FX-301-F must be used with FT-F902 and FT-F905.

Environment resistant fibers

Тур	be	Shape of fiber head	Sensing range (Note 1) Sensing range STD S-D	Min. sensing object under the optimum condition (Note 2)	Features	Fiber cable length Fiber cable length Free-cut	Allowable bending radius	Model No.
		Lens mountable ™4 ™∭™ → ¶∭™⊥2000	550 mm 21.654 in 280 mm 11.024 in	¢0.04 mm	Heat-resistant temp. : 350°C 662°F	2 m	R25 mm R0.984 in	FT-H35-M2
		Sleeve 60 mm 2.362 in M4 ≰⊡∎∰™⊐∞→∞⊂⊐∎∰™™ ¢2.1 mm ¢0.083 in	200 mm 7.874 in 200 mm 7.874 in 90 mm 3.549 in		• Cold-resistant temp. : - 60°C - 76°F	6.562 ft	Fiber R25 mm Sleeve R10 mm	FT-H35-M2S6
	Heat-resistant	Lens mountable	310 mm 12.205 in 140 mm 5.512 in	¢0.02 mm ¢0.001 in	• Heat-resistant temp. : 200°C 392°F	1 m 3.281 ft	R10 mm R0.394 in	FT-H20W-M1
	Heat-re		100 mm 3.937 in 50 mm 1.969 in	opaque object	• Cold-resistant temp. : -60°C -76°F	2 m 6.562 ft	KU.394 III	FT-H20W-M2
		Lens mountable M4 ■	550 mm 21.654 in 280 mm 11.024 in 200 mm 7.874 in 90 mm 3.549 in	 <i>ϕ</i> 0.04 mm <i>ϕ</i> 0.002 in opaque object 	Heat-resistant temp.: 200°C 392°F Cold-resistant temp.: -60°C -76°F	1 m 3.281 ft	R25 mm	FT-H20-M1
sistant		Lens mountable M4 Lens mountable M4 M4	880 mm 34.646 in 440 mm 17.323 in 300 mm 11.811 in 155 mm 6.102 in		Heat-resistant temp. : 130°C 266°F Cold-resistant temp. : -60°C -76°F	≥ 2 m 6.562 ft	R0.984 in	FT-H13-FM2
Environment resistant		Rectangular head SEMI S2 compliant W7×H15×D13 mm W0.276×H0.591×D0.512 in O O O O O O O O O O O O O O O O O O O			≥ 2 m 6.562 ft		FT-Z802Y	
Enviro	stant		o 1,500 mm 59.055 in 1,000 mm 39.37 in	$ \phi 4 mm \phi 0.157 in opaque object $	Rectangular head with no beam misalignment	<mark>≫</mark> 5 m 16.404 ft	R25 mm R0.984 in	FT-Z805Y
	Chemical-resistant					≫ 7 m 22.966 ft		FT-Z807Y
	Chen	∳5.5 mm ∳0.217 in	3,500 mm 137.795 in 1,500 mm 59.055 in 1,000 mm 39.37 in 530 mm 20.866 in	¢0.08 mm ∳0.003 in	 Heat-resistant specification (115°C 239°F) Long sensing range with lens 	2 m	R30 mm	FT-L8Y
		¢5.5 mm ∳0.217 in	800 mm 31.496 in 400 mm 15.748 in 280 mm 11.024 in 140 mm 5.512 in	opaque object	 Heat-resistant specification (115°C 239°F) Side-view type 	6.562 ft	R1.181 in	FT-V8Y
	um	Lens mountable M4	470 mm 18.504 in 230 mm 9.955 in 165 mm 6.496 in 80 mm 3.15 in	¢0.02 mm ∳0.001 in	• Heat-resistant	1 m	R200 mm R7.874 in	FT-6V
	Vacuum	─-uurffhinna ─ asinfffhin	■ 220 mm 8.661 in 100 mm 3.937 in 75 mm 2.953 in 35 mm 1.378 in		temp. : 120°C 248°F	3.281 ft	R30 mm R1.181 in	FT-60V

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 2) The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.

The vacuum type fiber must be used with the following products as a set. FT-J6: Fiber at atmospheric side (one pair set)

- FV-BR1: Photo-terminal (one pair set)

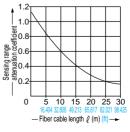
Semi-standard fibers (Custom-order made) The fiber cable length or sleeve length of the standard fibers can be modified at your request. Select the fiber cable length (symbol 🖾) or the sleeve length (symbol \bigtriangleup) from the table below.

Type Basic model No.		☆ Fiber cable length (Unit: m ft)	☐ Sleeve length (Unit: cm in)		
Standard threaded head (free-cut)		FT-FM 🕁	3 9.843, 4 13.123, 5 16.404, 10 32.808, 15 49.213, 20 65.617, 25 82.021, 30 98.425		
	With sleeve	FT-FM ☆ -S △	2 6.562 (Note), 3 9.843, 4 13.123, 5 16.404, 10 32.808, 15 49.213, 20 65.617, 25 82.021, 30 98.425	1 0.394, 2 0.787, 3 1.181, 4 1.575, 5 1.969, 6 2.362, 7 2.756, 8 3.15, 9 3.543, 10 3.937, 11 4.331, 12 4.724	
With	large diameter lens	FT-FM 🕁 L	20 65.617, 30 98.425		
Small diameter threaded head with sleeve (free-cut)		FT-NFM2-S 🖂		1 0.394, 2 0.787, 3 1.181, 4 1.575, 5 1.969, 6 2.362, 7 2.756, 8 3.15, 9 3.543, 10 3.937, 11 4.331, 12 4.724	
200°	C heat-resistant	FT-H20-M 🔂	2 6.562, 3 9.843		
350°	C heat-resistant	FT-H35-M 🕁	3 9.843		

Note: The standard fiber has a 2 m 6.562 ft fiber cable length and a 4 cm 1.575 in or 9 cm 3.543 in sleeve length.

Correlation between sensing range attenuation coefficient and fiber cable length

Longer the fiber cable, shorter is the sensing range.



Order Guide

Reflective type fiber line-up

Standard fibers

Туре	Shape of fiber head	Sensing range STD (Note 1, 2) SD : S-D	Min. sensing object (at the maximum sensitivity (Note 3)	Features	Fiber cable length Fiber cable length Free-cut	Allowable bending radius	Model No.
Long sensing range		480 mm 18.898 in 220 mm 8.661 in 160 mm 6.299 in 75 mm 2.953 in		Long sensing range	≥ 2 m 6.562 ft		FD-B8
	Coaxial M6	310 mm 12.205 in	φ0.02 mm φ0.001 in	• As fiber cutting is not required, sensing range will not be reduced.	500 mm 19.685 in	R25 mm R0.984 in	FD-5
		100 mm 3.937 in 47 mm 1.85 in	gold wire	6	2 m 6.562 ft		FD-FM2
	Sleeve 90 mm 3.543 in M6	270 mm 10.63 in 110 mm 4.331 in	¢0.02 mm ¢0.001 in		<mark>≫</mark> 2 m	R0.984 in	FD-FM2S
	Sleeve 40 mm 1.575 in M6	85 mm 3.346 in 39 mm 1.535 in	gold wire		6.562 ft	Sleeve R10 mm R0.394 in	FD-FM2S4
		270 mm 10.63 in 110 mm 4.331 in 85 mm 3.346 in 39 mm 1.535 in					FD-T80
	Small diameter M3	90 mm 3.543 in 45 mm 1.772 in 35 mm 1.378 in 16 mm 0.63 in	¢0.02 mm ¢0.001 in gold wire	0.001 in with miniature fiber		R25 mm R0.984 in	FD-T40
	¢3 mm ¢0.118 in	270 mm 00 in 110 mm 00 in 85 mm 00 in 39 mm 00 in					FD-S80
Standard		260 mm 10.63 in 120 mm 4.724 in 85 mm 3.346 in 42 mm 1.654 in	¢0.02 mm ¢0.001 in	Low price	~		FD-N8
Stan	M4	75 mm 2.953 in 38 mm 1.496 in 28 mm 1.102 in 13 mm 0.512 in	gold wire	• Low price	2 m 6.562 ft (Note 4)		FD-N4
						R25 mm R0.984 in	FD-NFM2
	Sleeve 90 mm 3.543 in M4	90 mm 3.543 in 45 mm 1.772 in	¢0.02 mm ¢0.001 in	Suitable for detection in a	<mark>≫</mark> 2 m	R0.984 in	FD-NFM2S
	Sleeve 40 mm 1.575 in M4	35 mm 1.378 in 16 mm 0.63 in	gold wire	congested equipment	6.562 ft	Sleeve R10 mm R0.394 in	FD-NFM2S4
	¢2.5 mm ¢0.098 in					R25 mm R0.984 in	FD-SNFM2
Elbow		185 mm 7.283 in 85 mm 2.366 in 60 mm 2.362 in 30 mm 1.181 in		• The fiber head is bent at a right angle with 5mm bending radius at the neck.	2 m 6.562 ft	R25 mm R0.984 in	FD-R80
riew	¢5 mm ¢2 mm ¢0.197 in ¢0.079 in 0.031 in Sleeve part cannot be bent.	100 mm 3.937 in 45 mm 1.772 in 32 mm 1.26 in 16 mm 0.63 in	¢0.02 mm	The side-view	<mark>≫</mark> 2 m	R25 mm	FD-SFM2SV2
Side-view	Small diameter ↓1.5 mm ↓0.059 in ↓0.028 in ↓0.028 in ↓0.028 in Sleeve part cannot be bent.	55 mm 2.165 in 25 mm 0.984 in 17 mm 0.669 in 9 mm 0.354 in				R0.984 in	FD-V41

Notes: 1) The sensing range is specified for white non-glossy paper (FD-B8, FD-5, FD-FM2, FD-FM2S, FD-FM2S4, FD-N8, FD-T80, FD-S80 and FD-R80: 400 mm 15.748 in, FD-T40, FD-N4, FD-NFM2, FD-NFM2S, FD-NFM2S4, FD-SNFM2, FD-SFM2SV2 and FD-V41: 200 200 mm 7.874 7.874 in) as the object.

2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.

3) The minimum sensing object is specified for maximum sensitivity. Also, note that the corresponding setting distance is different from the rated sensing distance.

4) Fiber cutter is not supplied as accessory along with FD-N8 and FD-N4. Please order it separately.

Sharp bending fibers / Flexible fibers

Ту	pe	Shape of fiber head	Sensing range STD (Note 1, 2) SD SD Sensing range STD SD SD SD	Min. sensing object (at the maximum sensitivity (Note 3)	Features	Fiber cable length	Allowable bending radius	Model No.
	Long sensing range	Rectangular W5.2 H9.5 D15 mm head W0.205 H0.374 D0.591 in	20 to 480 mm 0.787 to 18.898 in 20 to 230 mm 0.787 to 9.055 in 20 to 170 mm 0.787 to 6.693 in 25 to 100 mm 0.984 to 3.937 in	ϕ 0.3 mm ϕ 0.012 in copper wire	Narrow-viewLong sensing range	≥ 2 m 6.562 ft	<mark>R1 mm</mark> R0.039 in	New FD-WKZ1
			190 mm 7.48 in 90 mm 3.543 in 60 mm 2.362 in 32 mm 1.26 in		gold wire (Sleeve part of FD-W44: R10 mm)		<mark>R1 mm</mark> R0.039 in	FD-W8
	a	Sleeve 40 mm 1.575 in M4 ↓1.48 mm ↓0.058 in	30 mm 1.181 in 15 mm 0.591 in 12 mm 0.472 in 5 mm 0.197 in			nore 2 m 6.562 ft	Fiber R1 mm Sleeve R10 mm	FD-W44
	Standard		190 mm 7.48 in 90 mm 3.543 in				<mark>R1 mm</mark> R0.039 in	FD-WT8
anding		<i>¢</i> 3 mm <i>¢</i> 0.118 in	60 mm 2.362 in 32 mm 1.26 in	\ R0.394 in or mo	R0.394 in or more			FD-WS8
Sharp bending			30 mm 1.181 in 15 mm 0.591 in 12 mm 0.472 in 5 mm 0.197 in					FD-WT4
	precision	Coaxial Lens mountable	65 mm 2.559 in 32 mm 1.26 in	 \$\$\phi\$0.02 mm \$\$\phi\$0.001 in \$\$\$Precise position 	<mark>≫</mark> 2 m	R2 mm	FD-WG4	
	Hihg pr	Coaxial ¢3 mm ¢0.118 in	25 mm 0.984 in 11 mm 0.433 in	gold wire	sensing	g 6.562 ft		FD-WSG4
	Fixed-focus reflective	Glass substrate detection W24 H21 D4 mm W0.945 H0.827 D0	6.5 to 14 mm 0.266 to 0.551 in (Convergent point 8 mm 0.315 in) 7 to 12 mm 0.276 to 0.472 in (Convergent point 8 mm 0.315 in) 7.5 to 12 mm 0.295 to 0.472 in (Convergent point 8 mm 0.315 in) Cannot use	 <i>ϕ</i> 1.9 mm <i>ϕ</i> 0.0751 in Metal pipe (gray) 	 Just 4 mm 0.157 in thic Glass substrate is reliably detected. 	<	R1 mm	New FD-WL41
	Fixed-focu:	Specular object detection W15 H19 D3 mm W0.591 H0.748 D0	0.6 to 3.5 mm 0.024 to 0.138 in (Convergent point 2 mm 0.079 in) 1.0 to 2.7 mm 0.035 to 0.106 in (Convergent point 2 mm 0.079 in) 1.0 to 2.5 mm 0.039 to 0.098 in (Convergent point 2 mm 0.079 in) Cannot use	ϕ 0.08 mm ϕ 0.003 in gold wire	 Just 3 mm 0.118 in thic Wafer is reliably detected. 	6.562 ft	R0.039 in	New FD-WL42
		M6 (Note 4)	220 mm 8.661 in 100 mm 3.937 in 70 mm 2.756 in 35 mm 1.378 in					FD-P80
	Standard		90 mm 3.543 in 45 mm 1.772 in		Bending durability: 1 million times or more (at R10 mm R0.394 in)	~		FD-P60
Flexible	0,	¢3 mm ∲0.118 in	30 mm 1.181 in 16 mm 0.63 in	¢0.02 mm ¢0.001 in qold wire		2 m 6.562 ft	R4 mm R0.157 in	FD-P50
	FI Small diameter	M3	36 mm 1.417 in 18 mm 0.709 in 14 mm 0.551 in 6 mm 0.236 in		 Bending durability: 1 million times 			FD-P40
		¢1.5 mm ¢0.059 in	50 mm 1.969 in 125 mm 0.984 in 19 mm 0.748 in 9 mm 0.354 in		or more (at R4 mm R0.157 in)	1 m 3.281 ft		FD-P2

Notes: 1) The sensing range is specified for white non-glossy paper [100 100 mm 3.937 3.937 in (FD-WKZ1, FD-W8, FD-WT8, FD-WS8 and FD-P80: 400 400 mm 15.748 15.748 in, FD-WG4, FD-WSG4, FD-P60 and FD-P50: 200 200 mm 7.874 7.874 in, FD-WL41: glass substrate 100 100 t2 mm 3.937 3.937 t0.472 in)] as the object.

2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.

3) The minimum sensing object is specified for maximum sensitivity. Also, note that the corresponding setting distance is different from the rated sensing distance. However, in the case of fixed-focus reflective type, when the sensitivity is at MAX., it is only possible to detect the minimum size of sensing object at a distance of convergent point.

4) The sheath of FD-P80 is very soft. In the case of insertion in amplifier, please use an attachment (FX-AT3), then insert the fiber in amplifier vertically.

Order Guide

Reflective type fiber line-up

Special use fibers

Туре	Shape of fiber head	Sensing range SED (Note 1, 2) SD S-D	Min. sensing object at the maximum sensitivity (Note 3)	Features	Fiber cable length Second Second Sec	Allowable bending radius	Model No.
Array	Top sensing W5 H20 D20 mm W0.197 H0.787 D0.787 in Side sensing W5 H20 D20 mm W0.197 H0.787 D0.787 in D0.787 in	220 mm 8.661 in 110 mm 4.331 in 78 mm 3.071 in 39 mm 1.535 in	¢ 0.02 mm ¢ 0.001 in gold wire	 Its wide beam meets various needs. 	<mark>≫</mark> 2 m 6.562 ft	R25 mm R0.984 in	FD-AFM2 FD-AFM2E
	Coaxial Lens mountable	110 mm 4.331 in 155 mm 2.165 in 42 mm 1.654 in 19 mm 0.748 in	¢0.02 mm ¢0.001 in	Precise position sensing	≥ 2 m 6.562 ft	R25 mm	FD-G4
High precision	Coaxial Lens mountable	38 mm 1.496 in 18 mm 0.709 in 14 mm 0.551 in 6 mm 0.236 in	gold wire	 Combination with FX-MR6 lens gives an extremely small spot diameter of		R0.984 in	FD-EG1
High pr	Coaxial Lens mountable	25 mm 0.984 in 12 mm 0.472 in 9 mm 0.354 in 5 mm 0.197 in 15 mm 0.591 in	¢0.04 mm ¢0.002 in	 Combination with FX-MR6 lens gives an extremely small spot diameter of	500 mm 19.685 in		New FD-EG2 New
	41.5 mm φ0.5 mm	8 mm 0.315 in 5 mm 0.197 in 3 mm 0.118 in	gold wire	lens gives an extremely small spot diameter of ∳0.1 mm ∳0.004 in approx.			FD-EG3
ter		11 mm 0.433 in 6 mm 0.236 in 4 mm 0.157 in 11 mm 0.039 in		Easy fine adjustmen of the installation position.	1 m	R10 mm R0.394 in	FD-E12
all diameter	Coaxial $\phi 0.65 \text{ mm}$ $\phi 0.118 \text{ in} \phi 0.026 \text{ in}$ Sleeve part cannot be bent.	45 mm 1.772 in 23 mm 0.906 in 17 mm 0.669 in 7 mm 0.276 in	¢0.02 mm ¢0.001 in	Precise position sensing with coaxial fiber	3.281 ft		FD-E22
Ultra-small	M3 \$0.5 mm \$0.02 in Sleeve part cannot be bent.	5 mm 0.197 in 3 mm 0.118 in 2 mm 0.079 in Cannot use	gold wire	 Suitable for detection in a congested equipment 	500 mm 19.685 in	R25 mm R0.984 in	FD-EN500S
	Coaxial M3 ∳0.8 mm ∳0.031 in Sleeve part cannot be bent.	38 mm 1.496 in 18 mm 0.709 in 14 mm 0.551 in 6 mm 0.236 in		 Precise position sensing with coaxial fiber 	1 m 3.281 ft		FD-ENM1S
Special use	Glass substrate detection SEMI S2 compliant W17 H29 D38 mm W0.669 H1.142 D0.15 in	0 to 20 mm 0 to 0.787 in	LCD glass	 Just 3.8 mm 0.15 in thic Glass substrate is reliably detected. 	< R4 mn R0.157 i		FD-L43
s reflectiv	Glass substrate detection W24 H21 D4 mm W0.945 H0.827 D0.157 in	2.5 to 18 mm 0.098 to 0.709 in (Convergent point 8 mm 0.315 in) 3 to 16 mm 0.118 to 0.63 in (Convergent point 8 mm 0.315 in) 3.5 to 15 mm 0.138 to 0.591 in (Convergent point 8 mm 0.315 in) Cannot use	∳0.06 mm ∳0.002 in gold wire	 Just 4 mm 0.157 in thic Glass substrate is reliably detected. 	× 2 m		FD-L41
Spe Fixed-focus reflective	Specular object detection W15 H19 D3 mm W0.591 H0.748 D0.118 in	0.5 to 4 mm 0.02 to 0.157 in (Convergent point 2 mm 0.079 in) 1 to 3.8 mm 0.039 to 0.15 in (Convergent point 2 mm 0.079 in) 1.3 to 3.5 mm 0.051 to 0.138 in (Convergent point 2mm 0.079 in) Cannot use	∳0.03 mm ∲0.001 in gold wire	 Just 3 mm 0.118 in thic Wafer is reliably detected. 		FD-L42	
Ĩ	W6 H18 D14 mm W0.236 H0.709 D0.551 in	2.5 to 18 mm 0.098 to 0.709 in (Convergent point 6 mm 0.236 in) 4 to 12 mm 0.157 to 0.472 in (Convergent point 6 mm 0.236 in) 4.5 to 11 mm 0.177 to 0.433 in (Convergent point 6 mm 0.236 in) 4.8 to 9.5 mm 0.189 to 0.374 in (Convergent point 6 mm 0.236 in)	∳0.02 mm <mark>∳0.001 in</mark> gold wire	Detection is not affected by object color.			FD-L4
Liquid leak detection	SEMI S2 compliant W20 H30 D10 mm W0.787 H1.181 D0.394 in		(Liquid)	 Small leaks and viscous liquids are reliably detected. 	5 m 16.404 ft (Protective tube: (3 m 9.843 ft)	Protective tube R20 mm Fiber	FD-F705
Liquid	Contact type			Reduces malfunction	7 m 22.966 ft (Protective tube: (5 m 16.404 ft)	R4 mm	FD-F707
	$\phi 5 \text{ mm}$ $\phi 6 \text{ mm}$ $\phi 0.197 \text{ in}$ $\phi 0.236 \text{ in}$ Mountable on pipe Standard		(Liquid)	due to liquid drop at the tip.	2 m 6.562 ft	R40 mm Fiber R15 mm	FD-F8Y
sensing	W25 H13 D20 mm W0.984 H0.512 D0 787 in	Pyplicable pipe diameter . Outer dia. ϕ 6 to ϕ 26 mm ϕ 0.236 to ϕ 1.024 in transparent pipe [PVC, fluorine resin, polycarbonate,]			≫ 2 m 6.562 ft ≫		FD-F41
Liquid level	Mountable on pipe for 1 mm 0.039 in thick PFA pipe	Lacrylic, glass, wall thickness 1 to 3 mm Applicable pipe diameter :	(Liquid)	Liquid level is reliably detected from outside the pipe.	<u>16.404 ft</u> ≽	R10 mm R0.394 in	FD-F91 FD-F4
Ligu	- W25 H13 D20 mm W0.984 H0.512 D0.787 in	Outer dia. ϕ 6 to ϕ 26 mm ϕ 0.236 to ϕ 1.024 in transparent pipe $\begin{bmatrix} PFA \text{ (fluorine resin) or equivalently transparent} \\ pipe, wall thickness 1 mm 0.039 in \end{bmatrix}$			2 m 6.562 ft 3 5 m		FD-F9
exible	M6	185 mm 7.283 in 80 mm 3.15 in 35 mm 1.378 in	¢0.02 mm	Strong stainless	16.404 ft 1 m 3 281 ft	R10 mm	Nev FD-P81X
Tough flexible	Coaxial Lens mountable	90 mm 3.543 in 45 mm 1.772 in 35 mm 1.378 in 20 mm 0.787 in	<i>ϕ</i> 0.001 in gold wire	steel mesh protects fiber cables	<mark>⊁</mark> 1 m 3.281 ft	R 10 mm R0.394 in	<mark>N</mark> еи FD-G6X

Notes: 1) The sensing range is specified for white non-glossy paper [100 100 mm 3.937 3.937 in (**FD-64, FD-66X**: 200 200 mm 7.874 7.874 in, **FD-AFM2**; **FD-FM2**; **FD-P81X**: 400 400 mm 15748 15,748 in, **FD-L43**: glass substrate 76 52 11,1 mm 2.992 2.047 10.043 in, **FD-L41**: glass substrate 100 100 tz mm 3.937 3.937 in (472 in)] as the object. 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 3) The minimum sensing object is specified for maximum sensitivity. Also, note that the corresponding setting distance is different from the rated sensing distance. However, in the case of fixed-focus reflective type, when the sensitivity is at MAX., it is only possible to detect the minimum size of sensing object at a distance of convergent point.

Environment resistant fibers

Ту	pe	Shape of fiber head	Sensing range : LONG : STD (Note 1, 2) : FAST : S-D	Min. sensing object at the maximum sensitivity (Note 3)	Features	Fiber cable length Free-cut	Allowable bending radius	Model No.
		Coaxial M6			0.001 in temp. : 60°C	F	R25 mm R0.984 in	FD-H35-M2
		Sleeve 60 mm 2.362 in M6 #2.8 mm ¢ 0.11 in	140 mm 5.512 in	2 in		2 m 6.562 ft	Fiber R25 mm Sleeve R10 mm	FD-H35-M2S6
esistant	Heat-resistant	Coaxial M6			Heat-resistant temp. : 200°C 392°F Cold-resistant temp. : 60°C 76°F		R25 mm R0.984 in	FD-H20-M1
Environment resistant		Fixed-foucus reflective W19 H27 D5 mm 2002	0 to 15 mm 0 to 0.591 in 0 to 10 mm 0 to 0.394 in	¢0.02 mm	Heat-resistant temp. : 300°C 572°F Cold-resistant temp. : 60°C 76°F	2 m 6.562 ft	R25 mm	New FD-H30-L32
Envire		Fixed-foucus reflective W19 H27 D5 mm W0.748 H1.063 D0.197 in	1 to 8 mm 0.039 to 0.315 in 2 to 6 mm 0.079 to 0.236 in		Heat-resistant temp. : 180°C 356°F Cold-resistant temp. : 60°C 76°F	<mark>≫</mark> 2 m 6.562 ft	R0.984 in	New FD-H18-L31
			310 mm 12.205 in 140 mm 5.512 in 100 mm 3.937 in 47 mm 1.85 in	∳0.02 mm ∲0.001 in gold wire	Heat-resistant temp. : 130°C 266°F Cold-resistant temp. : 60°C 76°F	<mark>≫</mark> 2 m 6.562 ft	R25 mm R0.984 in	FD-H13-FM2
	Vacuum		165 mm 6.496 in 75 mm 2.593 in 52 mm 2.047 in 26 mm 1.024 in		Usable in vacuum chamber Heat-resistant temp. : 130°C 266°F	1 m 3.281 ft	R200 mm R7.874 in	FD-6V

Notes: 1) The sensing range is specified for white non-glossy paper [400 400 mm 15.748 15.748 in (FD-H30-L32, FD-H18-L31: glass substrate 50 50 mm 1.969 1.969 in)] as the object.

2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.

3) The minimum sensing object is specified for maximum sensitivity. Also, note that the corresponding setting distance is different from the rated sensing distance

The vacuum type fiber must be used with the following products as a set.

FT-J6: Fiber at atmospheric side (one pair set)

FV-BR1: Photo-terminal (one pair set)

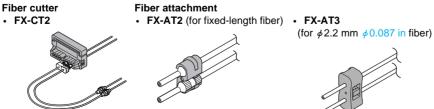
Semi-standard fibers (Custom-order made)

The fiber cable length or sleeve length of the standard fibers can be modified at your request. Select the fiber cable length (symbol 🖾) or the sleeve length (symbol \bigtriangleup) from the table below.

Туре		Basic model No.	Fiber cable length (Unit: m ft)	△ Sleeve length (Unit: cm in)
Stand (free	lard threaded head e-cut)	FD-FM 🕁	3 9.843, 4 13.123, 5 16.404, 10 32.808, 15 49.213, 20 65.617	
	With sleeve	FD-FM☆-S△	2 6.562 (Note), 3 9.843, 4 13.123, 5 16.404, 10 32.808, 15 49.213, 20 65.617	1 0.394, 2 0.787, 3 1.181, 4 1.575, 5 1.969, 6 2.362, 7 2.756, 8 3.15, 9 3.543, 10 3.937, 11 4.331, 12 4.724
thre with	all diameter aded head i sleeve e-cut)	FD-NFM2-S		1 0.394, 2 0.787, 3 1.181, 4 1.575, 5 1.969, 6 2.362, 7 2.756, 8 3.15, 9 3.543, 10 3.937, 11 4.331, 12 4.724
200 °C heat-resistant		FD-H20-M 🕁	2 6.562, 3 9.843	
350 °	°C heat-resistant	FD-H35-M 🕁	3 9.843	

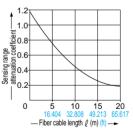
Note: The standard fiber has a 2 m 6.562 ft fiber cable length and a 4 cm 1.575 in or 9 cm 3.543 in sleeve length.

Accessories (attached with fibers)



Correlation between sensing range attenuation coefficient and fiber cable length

Longer the fiber cable, shorter is the sensing range.



- **FX-AT4** (for $\phi 1 \text{ mm } \phi 0.039 \text{ in fiber}$)
- **FX-AT5** (for \$\phi\$1.3 mm \$\phi\$0.051 in fiber)
- **FX-AT6** (for *φ*1 mm *φ*0.039 in and $\phi 1.3 \text{ mm } \phi 0.051 \text{ in mixed fiber}$)



Order Guide

Lens (For thru-beam type fiber)

Des	ignation	Model No.		Description					
				Increases the sensing range by	Sensing r	ange (mn	n)[Lens or	n both sid	les]
				5 times or more.	Fiber	LONG	STD	FAST	S-D
				Ambient temperature: 60 to 350 C	FT-B8	3,500 (Note 2)	2.500	2,000	1,000
				76 to 662 F	FT-FM2		3,500 (Note 2)	2,500	1,300
					FT-T80	3.500 (Note 2)	3,500 (Note 2)	2,500	1,300
					FT-R80	3,500 (Note 2)		1,600	800
	Expansion		- Al		FT-W8		2,900 (Note 2)	2,000	1,000
	lens	FX-LE1			FT-P80		3,500 (Note 2)	2,500	1,100
	(Note 1)		C.		FT-P60	, , ,	3,500 (Note 2)	1,500	900
					FT-P81X		3,500 (Note 2)	2,500	1,100
					FT-H35-M2	3,500 (Note 2)		1,500	750
					FT-H20W-M1	1,600 (Note 2)		900	500
					FT-H20W-M2		1,300	900	500
					FT-H20-M1	,	1,600 (Note 2)	1,100	900
					11120 111	1,000(0002)	1,000 (NUB 2)	1,100	
				Tremendously increases the sensing	Sensing r	ange (mn	n)[Lens or	n both sid	les]
				range with large diameter lenses.	Fiber	LONG	STD	FAST	S-D
				Ambient temperature: 60 to 350 C	FT-B8	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
				76 to 662 F	FT-FM2	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
Der	Super- expansion lens	EX E2	all all		FT-R80	3,500(Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
E E					FT-W8	3,500(Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
þe					FT-P80	3,500(Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
- - -		FX-LE2			FT-P60	3,500(Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
For thru-beam type fiber					FT-P81X	3,500(Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
P 4	(Note 1)		"		FT-H35-M2	3,500(Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
hru					FT-H20W-M1	1,600(Note 2)	1,600 (Note 2)	1,600 (Note 2)	1,500
sr t					FT-H20W-M2	3,500(Note 2)	3,500 (Note 2)	3,000	1,500
Ľ					FT-H20-M1	1,600(Note 2)	1,600 (Note 2)	1,600 (Note 2)	1,600 (Note 2)
					FT-H13-FM2	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)	3,500 (Note 2)
				Beam axis is bent by 90 .	Sensing r	ange (mn	n)[Lens or	n both sid	les]
				Ambient temperature: 60 to 300 C	Fiber	LONG	STD	FAST	S-D
				76 to 662 F	FT-B8	1,100	530	400	186
			-		FT-FM2	1,200	600	440	210
					FT-T80	1,200	600	440	210
					FT-W8	900	450	330	160
	Side-view	FX-SV1			FT-P80	1,200	600	440	210
	lens	17.001			FT-P60	650	300	200	130
			91		FT-P81X	1,200	600	440	200
			Contraction		FT-H35-M2	550	280	200	90
					FT-H20W-M1	310	140	100	50
					FT-H20W-M2	310	140	100	50
					FT-H20-M1	550	280	200	90
				Sensing range increases by 15 times or					
	Expansion			more.	Sensing ra	<u> </u>	<i>,</i> ,		
	lens for vacuum	FV-LE1	- Control	Ambient temperature: 40 to 120 C	Fiber	LONG	STD	FAST	S-D
	fiber		Qu	40 to 248 F	FT-6V	3,500 (Note 2)	2,700	1,800	940
	(Note 1)				FT-60V	2,800	1,450	1,000	490
	. ,								

Note: 1) When the thru-beam type fiber is used equipping with the expansion lens, since beam envelope becomes narrow, be careful in the case of installation. Especially, in the case of using the fiber of the many cores (sharp bending fibers and heat-resistant glass fiber) please use it after sufficiently adjusting.
 2) The fiber cable length practically limits the sensing range to 3.500 mm 137.795 in long (FT-H20W-M1 and FT-H20-M1: 1,600 mm 62.992 in).

Lens (For reflective type fiber)

Designation		Model No.		Description					
	Pinpoint spot lens	FX-MR1		 Pinpoint spot of \$\$\phi0.5\$ mm \$\$\phi0.02\$ in. Enables detection of minute objects or small Applicable fibers: FD-WG4, FD-G4 Ambient temperature: 40 to 70 C 40 to 158 F Distance to focal point: 6 1 mm 0.236 0.039 mm 					
For reflective type fiber	Zoom lens	FX-MR2	Screw-in depth Distance to focal point I Spot diameter	 The spot diameter is adjustable from \$\u03c6 0.7\$ \$\u03c6 0.028\$ to \$\u03c6 2\$ mm \$\u03c6 0.079\$ in according to how much the fiber is screwed in. Applicable fibers: FD-WG4, FD-G4 Ambient temperature: 40 to 70 C 40 to 158 F Accessory: MS-EX-3 (mounting bracket) 	Screw-in depth 7 mm 12 mm 14 mm	Distance to focal point 18.5 mm approx. 27 mm approx. 43 mm approx.	Spot diameter ¢0.7 mm ¢1.2 mm ¢2.0 mm		
	Finest spot lens	FX-MR3		 Extremely fine spot of \$\u03c8 0.3 mm \$\u03c8 0.012 in achieved. Applicable fibersFD-WG4, FD-G4 FD-EG1, FD-EG2, FD-EG3, FD-G6X, Ambient temperature: 40 to 70 C 40 to 158 F 	Fiber FD-EG3 FD-EG2 FD-EG1 FD-WG4/G4/G6X	Distance to focal point 7.5 0.5 mm 7.5 0.5 mm 7.5 0.5 mm 7.5 0.5 mm	Spot diameter \$0.15 mm approx. \$0.2 mm approx. \$0.3 mm approx. \$0.5 mm approx.		
	Finest spot lens	FX-MR6	Distance to focal point ↑↓← Spot diameter	 Extremely fine spot of \$\u03c6 0.1 mm \$\u03c6 0.004\$ in achieved. Applicable fibersFD-WG4, FD-G4 FD-EG1, FD-EG2, FD-EG3, FD-G6X, Ambient temperature: 20 to 60 C 4 to 140 F 	Fiber FD-EG3 FD-EG2 FD-EG1 FD-WG4/G4/G6X	Distance to focal point 7 0.5 mm 7 0.5 mm 7 0.5 mm 7 0.5 mm	Spot diameter \$0.1 mm approx. \$0.15 mm approx. \$0.2 mm approx. \$0.4 mm approx.		
	Zoom lens (Side-view) (type)	FX-MR5	Distance to focal point Spot diameter	 FX-MR2 is converted into a side-view type and can be mounted in a very small space. Applicable fibers: FD-WG4, FD-G4 Ambient temperature: 40 to 70 C 40 to 158 F 	Screw-in depth 8 mm 10 mm 14 mm	Distance to focal point 13 mm approx. 15 mm approx. 30 mm approx.	Spot diameter		

Others

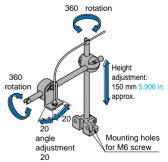
Designation	Model No.		Description			Protective tube	
	FTP-500 (0.5 m 1.64 ft)			FT-B8 FT-NB8	FT-N8 FT-P80		and the second
	FTP-1000 (1 m 3.281 ft)	For M4 thread		FT-FM2 F	FT-P60		June Francisco
Protective tube	FTP-1500 (1.5 m 4.921 ft)				FT-H13-FM2		
(For thru-beam) type fiber	FTP-N500 (0.5 m 1.64 ft)			ST-NFM2 FT-NFM2 FT-NFM2S FT-NFM2S4	FT-P40		Fiber bender
(· · · · · · · · · · · · · · · · · · ·	FTP-N1000 (1 m 3.281 ft)	For M3 thread	Applicable fibers			The protective tube,	
	FTP-N1500 (1.5 m 4.921 ft)					made of non-corrosive stainless steel, protects	
	FDP-500 (0.5 m 1.64 ft)	For M6 thread			FD-P80 FD-H13-FM2	the inner fiber cable from any external forces.	
	FDP-1000 (1 m 3.281 ft)				ar		*
Protective tube	FDP-1500 (1.5 m 4.921 ft)			FD-FM2S4 FD-N8			Universal sensor me
(For reflective type fiber	FDP-N500 (0.5 m 1.64 ft)			FD-T80 FD-N4			Using the arm which ena in the horizontal direction
(),	FDP-N1000 (1 m 3.281 ft)	For M4		FD-NFM2			also be done from above
	FDP-N1500 (1.5 m 4.921 ft)			FD-NFM2S FD-NFM2S			360 rot
Fiber bender	FB-1		The fiber bender bends the sleeve part of the fiber head at the proper radius. (Note 1)				
Universal sensor mounting stand (Note 2)	MS-AJ-F		Nounting stand assembly for fiber For M3, M4 or M6 threaded head fibers)				360 rotation

Notes: 1) Do not bend the sleeve part of any side-view type fiber or ultra-small diameter head type fiber. 2) Refer to the **MS-AJ** series catalog or sensor general catalog for the universal sensor mounting stand.

Fiber bender

Universal sensor mounting stand

Using the arm which enables adjustment in the horizontal direction, sensing can also be done from above an assembly line.



Fiber Specifications

Standard / Flexible / Sharp bending / Special use Fibers

Type		Standard	Flexible		
Allow	able bending radius	R25 mm R0.984 in or more [Sleeve part of a head with sleeve:R10 mm 0.394 in or more (Note 1)]	R4 mm or more		
Bend	ling durability		1 million times or more (at R10 mm, FT-P40/P2, FD-P40/P2: at R4 mm)		
Ambient temperature		$ \begin{array}{c} -40 \ \text{to} \ +70^\circ\text{C} \ -40 \ \text{to} \ +158^\circ\text{F} \\ \left(\begin{array}{c} \text{FT-SFM2SV2:} \ -20 \ \text{to} \ +70^\circ\text{C} \ -4 \ \text{to} \ +158^\circ\text{F} \\ \text{FT-V22, FD-SFM2SV2:} \ -20 \ \text{to} \ +60^\circ\text{C} \ -4 \ \text{to} \ +140^\circ\text{F} \\ \end{array} \right) \\ \left(\begin{array}{c} \text{FT-V41, FD-V41:} \ -40 \ \text{to} \ +60^\circ\text{C} \ -40 \ \text{to} \ +140^\circ\text{F} \\ \end{array} \right) \end{array} \right) $	$\begin{array}{r} -40 \text{ to } +70^{\circ}\text{C} -40 \text{ to } +158^{\circ}\text{F} \\ \left(\begin{array}{r} \textbf{FT-Z8}\Box, \ \textbf{FT-P60}, \ \textbf{FT-PS1}, \\ \textbf{FD-P60}, \ \textbf{FD-P50}: -40 \text{ to } +60^{\circ}\text{C} -4 \text{ to } +140^{\circ}\text{F} \end{array} \right) \end{array}$		
Ambient humidity		35 to 85%RH (No dew condensation or icing allowed)			
	Fiber core	Acrylic			
a	Sheath	Polyethylene (FT-V22: Polyolefin)	Vinyl chloride (FT-PS1: Polyethylene, FD-P2: Vinyl chloride, Polyurethane)		
Material	Fiber head	Brass (Nickel plated) FT-SFM2L/T80/SFM2/SNFM2/SFM2SV2/V22/V41 , FD-T80/T40/S80/SNFM2/SFM2SV2/V41 , Sleeve: SUS, FT-FM10L : ABS, Lens of FT-FM10L/SFM2L : Acrylic	SUS FT/FD-P80 , FT-P60 : Brass (Nickel plated) Case of FT-Z8 : Polycarbonate Lens of FT-Z8H/Z8E , Front film of FT-Z8 : Polyester		
Accessories (Note 2)		All fibers (except for FT-NB8/N8, FD-N8/N4): 1 set of fiber attachment Free-cut type fibers (except for FT-NB8/N8, FD-N8/N4): 1 No. of FX-CT2 (Fiber cutter) Threaded head fibers: 2 Nos. of nuts (thru-beam type: 4 Nos.) and 1 No. of toothed lock washer (thru-beam type: 2 Nos.)	All fibers: 1 set of fiber attachment Free-cut type fibers: 1 No. of FX-CT2 (Fiber cutter) Threaded head fibers: 2 Nos. of nuts (thru-beam type: 4 Nos.) and 1 No. of toothed lock washer (thru-beam type: 2 Nos.), FT-Z8 : 1 set of mouhting screw		

Notes 1) Sleeve part of side-view type cannot be bent.

2) The fiber attachment accessories described in this catalog are for use only with the **FX-300** series. Fiber attachment accessories are also supplied as accessory along with conventional amplifiers. Please contact our office for more details on these accessories.

Item	Туре	Sharp bending			
Allow	vable bending radius	R1 mm R0.039 in or more (FD-WG4/WSG4: R2 mm R0.079 in or more, Sleeve of FD-W44: R10 mm R0.394 in or more)			
Amb	ient temperature	-40 to +60 °C -40 to +140 °F (FT-WA30/WA8/WKV8 : -40 to +55 °C -40 to +131 °F)			
Amb	ient humidity	35 to 85%RH (No dew condensation or icing allowed)			
	Fiber core	Acrylic			
	Sheath	Polyethylene			
Material	Fiber head	Stainless steel (SUS) (including sleeve part) FT-W8/W4, FD-W8/W44/WG4: Brass (Nickel plated) Case of FT-WA30/WA8/WZ8 Lens of FT-WS8L, Resin of FT-WKV8: Polycarbonate, Lens of FT-WA30: Norbornene resin Lens of FT-WA8: Polyolefin, Lens of FT-WZ8H/WZ8E, Reflector of FT-WZ8E, Prism of FT-WKV8: Acrylic, Reflector of FT-WZ8: Polycarbonate, FD-WL41: Heat-resistant ABS, FD-WL42: Aluminum (Aluminized in black), Lens of FD-WKZ1: Optical lens, Front film of FD-WL41: Polyester			
Accessories (Note 1)		All fibers: 1 set of fiber attachment and 1 No. of FX-CT2 (Fiber cutter) Threaded fibers: 2 Nos. of nuts (thru-beam type: 4 Nos.) and 1 No. of toothed lock washer (thru-beam type: 2 Nos.) FT-WA30 : 2 Nos. of 0.5 × 32 mm 0.02 × 1.26 in seal type slit mask FT-WA8 : 2 Nos. of 0.5 × 12 mm 0.02 × 0.472 in seal type slit mask and 2 Nos. of 1 × 12 mm 0.039 × 0.472 in seal type slit mask FT-WZ8 : 1 set of mounting screw FD-WKZ1 : 1 No. of mounting bracket			

Notes 1) The fiber attachment accessories described in this catalog are for use only with the **FX-300** series. Fiber attachment accessories are also supplied as accessory along with conventional amplifiers. Please contact our office for more details on these accessories.

/	Туре		Special use					
Item		Wide beam	Array	Array Narrow beam				
Allov	vable bending radius	R10 mm R0.394 in or more	R25 mm R0.984 in or more	R25 mm R0.984 in or more R25 mm R0.984 in or more R				
Amb	ient temperature	FT-A30 : -40 to +60°C -40 to +140°F FT-A8 : -40 to +70°C -40 to +158°F	-40 to +70°C -40 to +158°F	-40 to +60°C -40 to +140°F	$\begin{array}{r} -20 \text{ to } +60^{\circ}\text{C} -4 \text{ to } +140^{\circ}\text{F} \\ \textbf{(FD-G4:} -40 \text{ to } +70^{\circ}\text{C} -40 \text{ to } +158^{\circ}\text{F} \textbf{)} \end{array}$			
Amb	ient humidity	35 to 85%RH (No dew condensation or icing allowed)						
	Fiber core	Acrylic						
erial	Sheath	Polyethylene			Polyolefin (FD-G4: Polyethylene)			
Material	Fiber head	Polycarbonate (Lens of FT-A30 : Norbornene resin (Lens of FT-A8 : Polyolefin	Brass (Nickel plated)	Stainless steel (SUS), Polycarbonate (Lens: Norbornene resin (Prism of FT-KV8 : Acrylic)	Brass (Nickel plated)			
Accessories (Note 1)		All fibers: 1 set of fiber attachment and 1 No. of FX-CT2 (Fiber cutter) FT-A30: 2 Nos. of 0.5 × 32 mm 0.02 × 1.26 in seal type slit mask FT-A8: 2 Nos. of 0.5 × 12 mm 0.02 × 0.472 in seal type slit mask and 2 Nos. of 1 × 12 mm 0.039 × 0.472 in seal type slit mask	All fibers: 1 set of fiber attachment Free-cut type fibers: 1 No. of FX-CT2 (Fiber cutter) Threaded head fibers: 2 Nos. of nuts and 1 No. of toothed lock washer					

Notes 1) The fiber attachment accessories described in this catalog are for use only with the **FX-300** series. Fiber attachment accessories are also supplied as accessory along with conventional amplifiers. Please contact our office for more details on these accessories.

Special use / Environment resistant Fibers

Туре			Special use				
Item		Ultra-small diameter	Fixed-focus reflective	Tough flexible			
Allowable bending radius		FT-E12/E22: R5 mm R0.197 in or more (Note 1) FD-E12: R10 mm R0.394 in or more (Note 1) FD-E22/EN500S1/ENM1S1: R25 mm R0.984 in or more (Note 1)	R10 mm R0.394 in or more (FD-L43: R4 mm R0.157 in or more)	R10 mm R0.394 in or more			
Ambient temperature		FD-E12 : -40 to +60°C -40 to +140°F	12/E22 , FD-E22 : -40 to $+70^{\circ}$ C -40 to $+170^{\circ}$ F D-L43 : 0 to $+70^{\circ}$ C $+14$ to $+158^{\circ}$ F E12 : -40 to $+60^{\circ}$ C -40 to $+140^{\circ}$ F FD-L41/L42 : -40 to $+60^{\circ}$ C -40 to $+140^{\circ}$ F FD-L41/L42 : -40 to $+70^{\circ}$ C -40 to $+140^{\circ}$ F FD-L41/L42 : -40 to $+70^{\circ}$ C -40 to $+158^{\circ}$ F				
Ambient humidity		35 to 85%RH (No dew condensation or icing allowed)					
	Fiber core	Acrylic					
rial	Sheath	Polyolefin	Polyethylene (FD-L42: Vinyl chloride)	Polyethylene [FT-P81X : Vinyl chloride, Protective tube: Stainless steel (SUS)]			
Material	Fiber head	Brass (Nickel plated) [Sleeve: Stainless steel (SUS)]	FD-L43/L41: Heat-resistant ABS FD-L4: ABS FD-L42: Aluminum (Black ALMITE) (Lens of FD-L43/L4: Acrylic Front film of FD-L41: Polyester)	FT-P81X, FD-P81X: Brass (Nickel plated) FD-G6X: Stainless steel (SUS)			
Accessories (Note 2)		All fibers: 1 set of fiber attachment Threaded head fibers: 2 Nos. of nuts and 1 No. of toothed lock washer	, , , , , , , , , , , , , , , , , , , ,	All fibers: 1 set of fiber attachment, 2 Nos. of nuts (thru-beam type: 4 Nos.) and 1 No. of toothed lock washer (thru-beam type: 2 Nos.) FD-G6X: 1 No. of FX-CT2 (Fiber cutter)			

Notes 1) Sleeve part cannot be bent.

2) The fiber attachment accessories described in this catalog are for use only with the **FX-300** series. Fiber attachment accessories are also supplied as accessory along with conventional amplifiers. Please contact our office for more details on these accessories.

\swarrow	Turna	Special use					
	Туре	Leak detection		Liquid level sensing			
Item	Model No.	FD-F7	FD-F7 FT-F9		FD-F4_/F9_		
Allowable bending radius				Protective tube: R40 mm R1.575 in or more Fiber: R15 mm R0.591 in or more	R10 mm R0.394 in or more		
Bending durability		Fiber: 1 million times or more (at R4 mm R0.157 in)					
Ambient temperature		$-20 \text{ to } +60^{\circ}\text{C} -4 \text{ to } +140^{\circ}\text{F} \text{ (Note 1)}$		-40 to +125°C -40 to +257°F (Note 1)	-40 to +100°C -40 to +212°F (Note 1)		
Ambient humidity		35 to 85%RH (No dew condensation or icing allowed)					
_	Fiber core	Acrylic		Polycarbonate			
Material	Sheath	Vinyl chloride (Protectiv	Vinyl chloride (Protective tube: Fluorine resin)		Polyethylene		
Ma	Fiber head	Exterior: Fluorine resin Interior: Heat-resistant ABS, Acrylic, Brass	Case: Heat-resistant ABS Lens: Acrylic	Polypropylene (Protective tube: Fluorine resin)	Polyetherimide (Lens: Polycarbonate)		
Accessories (Note2)		1 set of fiber attachment 1 No. of FX-CT2 (Fiber cutter) 1 No. of PFA mounting bracket, 1 No. of PVC mounting bracket	1 set of fiber attachment 1 No. of FX-CT2 (Fiber cutter) 2 Nos. of tying bands and 2 Nos. of anti-slip tubes	1 set of fiber attachment 1 No. of FX-CT2 (Fiber cutter)	1 set of fiber attachment 1 No. of FX-CT2 (Fiber cutter) 4 Nos. of tying bands and 2 Nos. of anti-slip tubes		

Notes 1) With the liquid sensing fiber, make sure that the temperature of the liquid is also within the ambient temperature range.

2) The fiber attachment accessories described in this catalog are for use only with the FX-300 series. Fiber attachment accessories are also supplied as accessory along with conventional amplifiers. Please contact our office for more details on these accessories.

Туре		Environment resistant						
	Турс	Heat resistant			Chemical-resistant	Vacuum		
Iten	n	350°C 662°F type 300°C 572°F type	200°C 392°F type	180°C 356°F type	130°C 266°F type		vacuum	
Allowable bending radius		_		R30 mm R1.181 in or more (FT-Z8 Y: R25 mm R0.984 in or more)	R200 mm R7.874 in or more (FT-60V: R30 mm R1.181 in or more)			
Amb	pient temperature	-60 to +350°C -76 to +662°F (Note 1) (Note 2) (Note 1) (Note 3)	-76 to +392°F	-60 to +180°C -76 to +356°F (Note 2) (Note 4)	-60 to +130°C	-40 to +115°C -40 to +239°F (FT-Z8□Y: 0 to +60°C +14 to +140°F)	-40 to +120°C -40 to +248°C	
Amb	pient humidity	35 to 85%RH (No dew condensation or icing allowed)						
	Fiber core	Multi-component glass	(Note 3)	Silicone		Acrylic	Quarts glass (Note 3)	
Material	Sheath	Stainless steel (SUS)	Silicone [Inside stainless steel] (SUS) spiral tube FT-H20W- Fluorine resin	Fluorine resin		Protective tube: Fluorine resin Sheath: Polypropylene (Sheath of FT-28 Y: Fluorine resin)	Fluorine resin	
	Fiber head		Brass (Nickel plated)	Stainless steel (SUS)	Brass (Nickel plated)		Aluminum	
Accessories (Note5)		Free-cut type fibers: 1 No. o	T-H20W-, FD-H18-L31, FT-H13-FM2: 1 set of fiber attachment ree-cut type fibers: 1 No. of FX-CT2 (Fiber cutter) readed head fibers: 2 Nos. of nuts (thru-beam type: 4 Nos.) and 1 No. of toothed lock washer (thru-beam type: 2 Nos.)			1 set of fiber attachment 1 No. of FX-CT2 (Fiber cutter)	2 Nos. of nuts (thru-beam type: 4 Nos.) and 1 No. of toothed lock washer (thru-beam type: 2 Nos.)	

Notes 1) If the fiber is used under -30° C -22° F, its resistable maximum temperature drops to $+200^{\circ}$ C $+392^{\circ}$ F. If the side-view lens **FX-SV1** is put on the fiber head, the allowable maximum temperature comes down to $+300^{\circ}$ C $+572^{\circ}$ F. (The ambient temperature range of **FX-SV1** is from -60 to $+300^{\circ}$ C -76 to $+572^{\circ}$ F.) (2) The ambient temperature of heat-resistant 350° C 662° F type, 300° C 572° F type and 200° C 392° F type fiber is the value in dry condition. In humid environment,

the ambient temperature differs. (For a high humidity of 85% RH, the ambient temperature is 0 to 40°C + 14 to 104°F.)

3) If the fiber material is quartz glass or multi-component glass, keep it away from vibration or impact.

4) Please give continuous using temperature and continuous storage temperature as -60 to +150°C -76 to +302°F.

5) The fiber attachment accessories described in this catalog are for use only with the **FX-300** series. Fiber attachment accessories are also supplied as accessory along with conventional amplifiers. Please contact our office for more details on these accessories.

Digital Fiber Sensor / FX-301

Refer to the FX-301 catalog for more details.



Superior performance and advanced user-friendly multi-functionality enables expert usage on the very first day





Туре	NPN output	PNP output		
Model No.	FX-301	FX-301P		
Sensing range	Thru-beam type (FT-B8): 1,100 mm 43.307 in (LONG), 530 mm 20.866 in (STD) 400 mm 15.748 in (FAST), 180 mm 7.087 in (S-D) Reflective type (FD-B8): 480 mm 18.898 in (LONG), 220 mm 8.661 in (STD) 160 mm 6.299 in (FAST), 75 mm 2.953 in (S-D)			
Supply voltage	12 to 24 V	DC ± 10%		
Output	NPN open-collector transistor	PNP open-collector transistor		
Output operation	Selectable either Light-ON	or Dark-ON, with jog switch		
Response time	150 μ s or less (FAST), 250 μ s or less (STD / S-D), 2 ms or less (LONG) selectable with jog switch			
Digital display	4 digit red LED display			
Sensitivity setting	2-level teaching / Limit teaching / Manual adjustment			
Automatic interference prevention function Incorporated (Up to 4 sets of fiber heads can		r heads can be mounted closely.)		
Ambient temperature $\begin{pmatrix} If 4 to 7 units are connected in cascade: -1 \\ if 8 to 16 units are connected in cascade: -1 \\ \end{pmatrix}$		ade: $-10 \text{ to} + 50^{\circ}\text{C} + 14 \text{ to} 122^{\circ}\text{F}$,		
Emitting element	Red LED (modulated)		
Dimensions W10 × H30.5 × D64.5 mm W0.394 ×		V0.394 $ imes$ H1.201 $ imes$ D2.575 in		

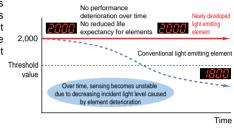
Note: The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below Main cable (3-core): **CN-73-C1** (cable length 1 m 3-281 ft)

able (3-core):	CN-73-C1	(cable length 1 m 3.281 ft)
	CN-73-C2	(cable length 2 m 6.562 ft)
	CN-73-C5	(cable length 5 m 16.404 ft)
able (1-core):	CN-71-C1	(cable length 1 m 3.281 ft)
	CN-71-C2	(cable length 2 m 6.562 ft)
	CN-71-C5	(cable length 5 m 16.404 ft)

Specially developed light emitting element extends life expectancy – no need to ever adjust incident light level

The levels of incident light produced by the light-emitting element (LEDs) utilized in conventional fiber sensor, tend to eventually decrease due to the effects of temperature and time. However, **FX-301** incorporates our newly developed 'four-chemical LED', which eliminates such LED performance

deterioration. This new element results in stable incident light levels that can be maintained almost indefinitely.



Long-range sensing made possible with built-in optical lens



For the first time in the industry, an optical 'double coupling lens' has been incorporated directly into the fiber sensor itself. This lens maximizes the light emission efficiency, resulting in a tremendous improvement in the sensing range. Sensing ranges with small diameter fibers and ultra-small diameter fibers, which have become very popular in recent years due to the miniaturization of chip components, have been increased by 50% over previous values achieved with other amplifiers.

Conventional fiber sensor system (without lens)



Low efficiency due to the diffusion and loss of emitted light.

Easy operation with MODE NAVI

MODE NAVI uses six indicators to display the amplifier's basic operations. The current operating mode can be confirmed at a

Fiber Double

glance, so even a first time user can easily operate the amplifier without becoming confused.



The light emission efficiency is increased

tremendously, as light is now collected and focused into the fiber by the lens.

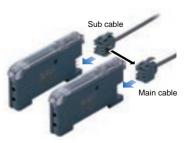
FX-301 (built-in double coupling lens)

MODE NAVI (MODE indicators)

Easy maintenance, as main and sub units are identical

Both main and sub units utilize the same amplifier body. This feature allows for easy mounting in the side-by-side configuration, because main and sub unit functions are distinguished only by the

proper use of 3-core main cable for the main unit and the 1-core sub cable for each sub unit. Moreover, due to the utilization of the same main body for both main and sub units, inventory management and maintenance is simplified.





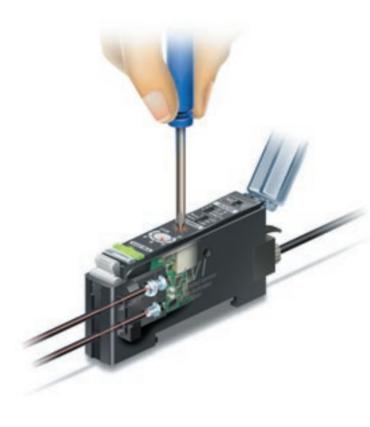
Sub ca

Manually Set Fiber Sensor / FX-311

Refer to the FX-311 catalog for more details.



Sensing New Frontiers Highly sensitive manual tuning made easy.



12-turn potentiometer with visible indicator

12-turn potentiometer has been incorporated for fine adjustments.

It enables detection of very fine differences. Moreover, since the pointer of indicator has a red backlight, you can confirm the position at a glance, even in a dark area.

Indicator



12-turn potentiometer

Easy operation by using a convenient, hand-turned adjusting knob of cover

An optional hand-turned knob attached cover (**FX-AJ1**) is available, which makes a screwdriver unnecessary. You can adjust sensitivity on site at any time quickly and easily.



Side-by-side connection with FX-301 is also possible for wide-saving and quick installation

Each sub cable is a single output wire, reducing wiring and simplifying installation. Quick-connection cables are the same type as used on **FX-301**, facilitating side-by-side connection. Further, the connectors are slide type, allowing removal without shifting amplifier positions. This eliminates the need to provide extra maintenance space around the amplifiers.

Sliding connectors are easy to insert and remove Since the set of	FX-311 FX-301
Therefore, if both models of amplifiers are mounted in cascade, make sure to mount identical models together.	Power supply wires

Rapid flashing 'Assist Function' eases adjustment for optimum sensitivity



FX-311 has a convenient built-in 'assist function' which indicates the optimum sensitivity position by flashing rapidly when optimum sensitivity is reached. This enables easy and reliable sensitivity adjustment, which is convenient for a narrow sensing range requiring fine tuning.

Model No.	FX-311	FX-311P	
Sensing range	Thru-beam type (FT-B8): 1,100 mm 43.307 in (LONG), 530 mm 20.866 in (STD), 180 mm 7.087 in (S-D Reflective type (FD-B8): 480 mm 18.898 in (LONG), 220 mm 8.661 in (STD), 75 mm 2.953 in (S-D)		
Supply voltage	12 to 24 V	DC ± 10%	
Output	NPN open-collector transistor	PNP open-collector transistor	
Output operation	Selectable either Light-ON or I	Dark-ON, with selection switch	
Response time	250 µs or less (STD / S-D), 2 ms or less	(LONG) selectable with selection switch	
Timer function	Incorporated with OFF-delay timer, selectable either effective (10ms or 40ms approx.) or ineffective		
Automatic interference prevention function	Incorporated (Up to 4 sets of fiber heads can be mounted closely.)		
Ambient temperature	$= \begin{pmatrix} -10 \text{ to } +55^{\circ}\text{C} + 14 \text{ to } 131^{\circ}\text{F} \\ \text{(If 4 to 7 units are connected in cascade:} -10 \text{ to } +50^{\circ}\text{C} + 14 \text{ to } 122^{\circ}\text{F}, \\ \text{if 8 to 16 units are connected in cascade:} -10 \text{ to } +45^{\circ}\text{C} + 14 \text{ to } 131^{\circ}\text{F} \end{pmatrix}$		
Emitting element	Red LED (r	modulated)	
Dimensions	W10×H30.5 ×D64.5 mm ₩	V0.394 $ imes$ H1.201 $ imes$ D2.575 in	
Note: The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below			

PNP output

NPN output

Туре

Main cable (3-core):	CN-73-C1	(cable length 1 m 3.281 ft)
	CN-73-C2	(cable length 2 m 6.562 ft)
		(cable length 5 m 16.404 ft)
Sub cable (1-core):	CN-71-C1	(cable length 1 m 3.281 ft)
	CN-71-C2	(cable length 2 m 6.562 ft)
	CN-71-C5	(cable length 5 m 16.404 ft)

High-functional Digital Fiber Sensor / FX-302

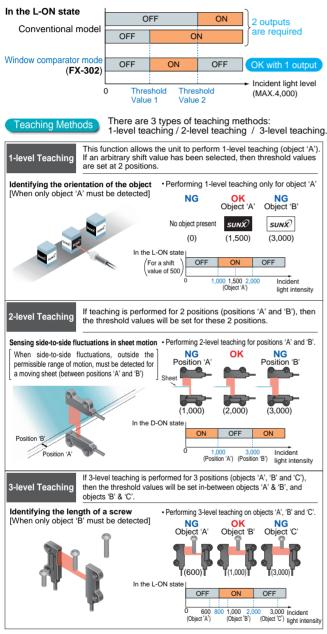
Building upon our existing multi-functionality and usability, FX-302 further extends the state-of-the-art by incorporating a Window Comparator Mode

CE ۶Ľ

Arithmetic processing is no longer required Incorporates a convenient single-output window comparator mode

New concept

In addition to standard ON/OFF operation, FX-302 comes fully equipped with a window comparator mode, which sets maximum and minimum threshold values and controls the incident light level through ON / OFF operation within this range. With its single output, only one wire is required, making PLC processing unnecessary.

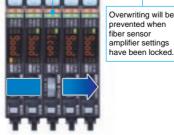


Communications setting change function can be locked

Once optical communications has been used for the single-step copy of settings, or for the

single-step read-out / saving of databank data, then new data cannot be overwritten into fiber sensors with locked settings.

This function is useful when all data must be read-out in a single step, at the time that sensing objects are about to be rearranged, or when the existing settings of synchronized fiber sensors must be maintained.





Lower total cost, as PLC and timer are not required Incorporates an ON-delay / OFF-delay timer and an ON-delay / ONE SHOT timer

In addition to the 3 timer modes incorporated in FX-301 (ON-delay, OFF-delay and ONE SHOT), FX-302 also adds an ON-delay / OFF-delay timer and an ON-delay / ONE SHOT timer. Timer operations that were previously controlled by the PLC and timer can now be controlled by the fiber sensor unit itself, resulting in space savings and a lower cost.

Application example for the ON-delay / OFF-delay timer and the ON-delay / ONE-SHOT timer

Utilization of high pressure air for chip sorting after identification of top and bottom surfaces Only chips with the bottom surface facing upward will be detected. These chips, once detected, will be blown to the side with a jet of air The ON-delay function cancels the detection signals of the electrodes. By detecting the distance between the fiber head and the air outlet, and the rate of vibration, either the ON-delay OFF-delay timer, or the ON-delay ONE-SHOT timer will be set.



Application example for the ON-delay / OFF-delay timer Detecting chip congestion status on a straight transport feed

The ON-delay function is used to output a signal containing the chip congestion status, in order to determine whether the feeder is too crowded with chips. This signal controls the rate of vibration at the ball feeder area The OFF-delay function keeps the vibration of the ball feeder area stopped, until chip congestion decreases and chips are again transported smoothly.



Time Chart In the L-ON state

Sensing		Light
condition -		Dark
		ON
ON-delay / _		OFF
OFF-delay	T1 T2	ON
ON-delay /		OFF
ONE-SHOT	Timer period T1 and T2: 0.5 ms, variable from 1 ms to 5 sec.	

Timer period	Settings Changing Unit
0.5 ms, 1 ms to 30 ms	1 ms
30 ms to 100 ms	5 ms
100 ms to 500 ms	10 ms
500 ms to 1 sec.	50 ms
1 sec. to 5 sec.	0.5 sec.

Up to 8 fiber heads can be installed closely together

The optical communications feature allows up to 8 fiber heads to be installed closely together, without causing mutual interference.

However, when connecting FX-301/311 units, a maximum of 4 units can be installed without mutual interference.



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SPECIFICATIONS

Туре	NPN output	PNP output		
Model No.	FX-302	FX-302P		
Supply voltage	12 to 24 V DC ± 10 %	Ripple P-P 10 % or less		
Power consumption	ECO mode: 600 mW or less	(Current consumption 40 mA or less at 24 V supply voltage)		
Output	NPN open-collector transistor • Maximum sink current: 100 mA (Note 1) • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1.5 V or less [at 100 mA (Note 1) sink current]	PNP open-collector transistor • Maximum source current: 100 mA (Note 1) • Applied voltage: 30 V DC or less (between output and + V) • Residual voltage: 1.5 V or less [at 100 mA (Note 1) source current]		
Output operation	Selectable either Light-ON	or Dark-ON, with jog switch		
Short-circuit protection	Incorp	porated		
Response time	300 µs or less (FAST), 5 4 ms or less (LONG) sel	500 μ s or less (STD / S-D), ectable with jog switch		
Operation indicator	Orange LED (lights up	when the output is ON)		
Stability indicator	Green LED (lights up under stable light received condition or stable dark condition)			
MODE indicator	RUN: Green LED, TEACH • ADJ • L / D ON • TIMER • PRO: Yellow LED			
Digital display	4 digit red l	LED display		
Sensitivity setting	Normal mode: 2-level teaching / Limit tea Window comparator mode: Teaching (1-le	iching / Manual adjustment evel / 2-level / 3-level) / Manual adjustment		
Fine sensivity adjustment function	Incorporated			
Timer function	Timer function Incorporated with variable ON-delay, OFF-delay, ONE-SHOT ON-delay / OFF-delay, ON-delay / ONE-SHOT timer, switcha either effective or ineffective (timer period. 0.5 ms to 5 sec. a)			
Automatic interference prevention function	Incorporated (Up to 8 sets of fibe	er heads can be mounted closely.)		
$ \begin{array}{c} -10 \text{ to } +55^\circ\text{C} + 14 \text{ to } 131^\circ\text{F} \\ \text{Ambient} \\ \text{temperature} \end{array} \left(\begin{array}{c} \text{If 4 to 7 units are connected in cascade: } -10 \text{ to } +50^\circ\text{C} + 14 \text{ to } 122 \\ \text{if 8 to 16 units are connected in cascade: } -10 \text{ to } +45^\circ\text{C} + 14 \text{ to } 112 \\ \text{(No dew condensation or icing allowed)} \\ \text{Storage: } -20 \text{ to } +70^\circ\text{C} - 4 \text{ to } +158^\circ\text{F} \end{array} \right) $				
Ambient humidity	35 to 85 % RH, Sto	rage: 35 to 85 % RH		
Emitting element	Red LED (modulated)		
Material	Enclosure: Heat-resistant ABS, Case	cover: Polycarbonate, Switch: Acrylic		
Connecting method		nection (Note 4)		
Cable extension	Extension up to total 100 m 328.084 ft is pos	ssible with 0.3 mm ² 0.012 in ² , or more, cable.		
Weight		oz approx.		
Notes: 1) 50 mA, if five, or more, amplifiers are connected in cascade.				

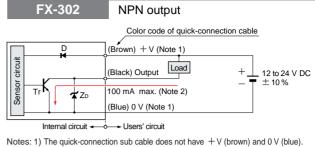
2) When connecting FX-301 (P) digital fiber sensors and FX-311 (P) manually set

When the power supply is switched on, the emission timing are automatically set.

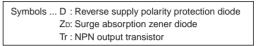
for interference prevention.
4) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below.
Main cable (3-core): CN-73-C1 (cable length 1 m 3.281 ft)

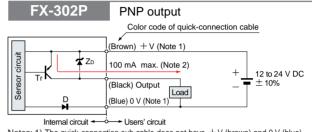
n cable (3-core):	CN-73-C1 (cable length 1 m 3.281 ft)
	CN-73-C2 (cable length 2 m 6.562 ft)
	CN-73-C5 (cable length 5 m 16.404 ft)
cable (1-core):	CN-71-C1 (cable length 1 m 3.281 ft)
	CN-71-C2 (cable length 2 m 6.562 ft)
	CN-71-C5 (cable length 5 m 16.404 ft)

I/O CIRCUIT DIAGRAMS



2) 50 mA max., if five amplifiers, or more, are connected together.

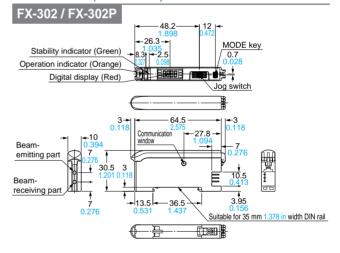




Notes: 1) The quick-connection sub cable does not have + V (brown) and 0 V (blue). 2) 50 mA max., if five amplifiers, or more, are connected together.

Symbols ... D : Reverse supply polarity protection diode Zb: Surge absorption zener diode Tr : PNP output transistor

DIMENSIONS (Unit : mm in)



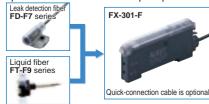
Digital Fiber Sensor For leak detection fiber / liquid fiber only FX-301-F

Refer to the FX-301-F catalog for more details.

Optimum settings can be realized with simple operations. Use only with leak detection or liquid fiber

Sub

FX-301-F is designed for use with only leak detection fiber, the **FD-F7** series or liquid fiber, the **FT-F9** series. You can set the optimum conditions with simple operations.



Flashing function incorporated

When the leak detection fiber is connected (F7 mode), if a leak is detected, you will recognize which fiber detects the leak at one sight because the emitter will start flashing.

Easy to operate with individual / collective teaching mode

Individual teaching mode (TEACH)

After you select the **FD-F7** series or the **FT-F9** series by the jog switch, the optimum threshold level is automatically set by just pressing the jog switch.

Collective teaching mode (ALL)

You can set the optimum sensitivity for all cascaded units in one step by the optical communications function. Further, since the settings are also copied to all the units, cumbersome setting operation is considerably reduced.



Collective teaching mode is possible for 16 units max

 $\begin{array}{l} \text{Supply voltage: 12 to 24 V DC \pm 10 \%} \\ \text{Output: NPN open-collector transistor (NPN output type) or} \\ \text{PNP open-collector transistor (PNP output type)} \end{array}$

Bank Selection Unit / FX-CH series



Settings for up to 16 fiber sensors can be changed at once by means of external signals

Settings can be changed by external signals

The settings for fiber sensors with bank functions can be changed using switch or PLC signals.

Both loading and saving can be performed

It is possible to perform both load (read-out settings) and save (save settings) operations by designating the bank channel.

Settings for 16 fiber sensors can be changed at once

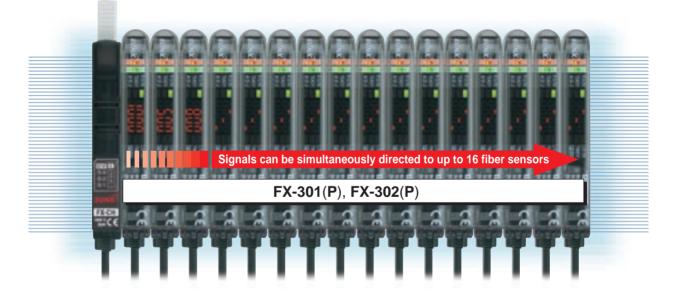
Settings for up to 16 **FX-301** and **FX-302** sensors connected in series can be changed at once. This makes it much easier to reset sensors after tooling changes.

Suitable for a wide range of applications

Bank settings include response times, threshold values, output operation settings, timer settings, hysteresis, stability, digital display settings (incident light intensity / percentage / peak hold / bottom hold), digital display inversion and ECO mode. These can all be changed at once using external signals to correspond to a variety of different applications.

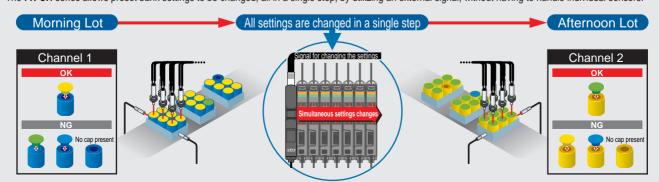






Application Example

In production lines containing target objects that vary in color, from lot to lot, as shown by the figures below, the fiber sensor settings must be changed in accordance with the characteristics of the target objects. However, it can be very troublesome to change sensor settings for each different arrangement or type of work. Making these changes to settings takes time and requires extra care, in order to avoid possible malfunctions. The **FX-CH** series allows preset bank settings to be changed, all in a single step, by utilizing an external signal, without having to handle individual sensors.



ORDER GUIDE

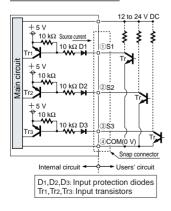
Designat	ion	Model No.	Description		
Bank selection unit		FX-CH	NPN input type	This unit allows the bank channel settings for up to 16 fiber sensors (of both	
		FX-CH-P	PNP input type	FX-301 and FX-302) to be changed, all in a single step, through the use of an external signal.	
4-pin type male snap connector		SL-CP1 (White)	For 0.08 to 0.2 mm ² Wire diameter: \$0.7 to \$1.2 mm \$0.028 to \$0.047 in		
		SL-CP2 (Black)	For 0.3 mm ² Wire diameter: \$1.1 to \$1.6 mm \$0.043 to \$0.063 in	This male snap connector is used to connect the channel changing input to the bank selection unit. The bank selection unit includes one SL-CP1 .	
		SL-CP3 (Greenish blue)	For 0.5 mm ² Wire diameter: \$1.7 to \$2.5 mm \$0.067 to \$0.098 in		
		CN-73-C1	Length: 1 m 3.281 ft	This one-touch cable is utilized when connecting the FX-300 series fiber sensor and	
	Main cable	CN-73-C2	Length: 2 m 6.562 ft	the FX-CH series bank selection unit together in the side-by-side configuration. 0.15 mm ² 3-core cabtyre cable, with connector on one end	
Quick-connection cable		CN-73-C5	Length: 5 m 16.404 ft	Cable outer diameter: ϕ 3 mm ϕ 0.12 in	
QUICK-CONNECTION CADIE		CN-71-C1	Length: 1 m 3.281 ft	This one-touch cable is utilized when connecting the FX-300 series fiber sensor	
	Sub cable	CN-71-C2	Length: 2 m 6.562 ft	and the FX-CH series bank selection unit together in the side-by-side configuration. 0.15 mm ² 1-core cabtyre cable, with connector on one end	
		CN-71-C5	Length: 5 m 16.404 ft	Cable outer diameter: ϕ 3 mm ϕ 0.12 in	
End plates MS-DIN-E		must be secured firmly to	and the fiber sensors have been attached to the DIN rail, all of these devices by placing end plates at each of the ends and sandwiching the FX-CH ors in-between. Ensure that these end plates are used for this purpose.		

SPECIFICATIONS

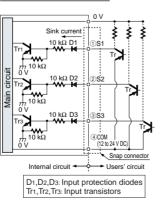
Туре	NPN input	PNP input		
Model No.	FX-CH	FX-CH-P		
Supply voltage	12 to 24 V DC ± 10 %	Ripple P-P10 % or less		
Current consumption	25 mA	or less		
Bank selection input	Low: 0 to 2 V DC (Source current: 0.5 mA (Input impedance: 10 k Ω approx.) High: 5 V to +V DC or open	$\begin{array}{l} \mbox{High: 4 V to +V DC} \\ \mbox{(Sink current: 0.5 to 3 mA} \\ \mbox{(Input impedance: 10 k} \Omega \mbox{ approx.}) \\ \mbox{Low: 0 to 0.6 V DC or open} \end{array}$		
Power indicator	Green LED (Lights up when the power is ON)			
Transmission operation indicator	Green LED (Lights up when loaded, blinks -+ lights up when saved)			
Ambient	$-10 \text{ to} + 55^{\circ}\text{C} + 14 \text{ to} 131^{\circ}\text{F}$ (No	dew condensation or icing allowed),		
temperature	Storage: -20 to +70°C -4 to +158°F			
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH			
Material	Enclosure: Hea	at-resistant ABS		
Weight	20 g 0.705 oz approx.			
Accessory	SL-CP1 (Male snap connector): 1 No.			

I/O CIRCUIT DIAGRAMS

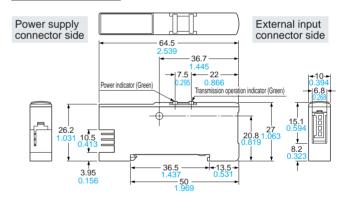
EV	\mathbf{c}	
	U	



FX-CH-P



DIMENSIONS (Unit : mm in) FX-CH / FX-CH-P



OPERATION TIMING CHART

		Input operation timing			
		1ch	2ch	3ch	
	S1	+ +[1			HIGH
					-LOW
ad	S2				HIGH
ğ	S2				LOW
	_				HIGH
	S3	→+t2			-LOW
		1ch	2ch	3ch	
	S1	→ [t1			HIGH
	51				-LOW
ę	-	+			HIGH
Say	S2				LOW
			—i i—	<u> </u>	HIGH
	00				
	S3	t3			LOW

_		<u> </u>			
		\setminus	Loa	d/S	ave
		$ \setminus$	1ch	2ch	3ch
+		S1	•	0	٠
/		S2	0	٠	٠
1		S3	•	•	•
1	(①Select bank cha			

nnel using S1 and S2. ②Keep S1 and S2 in the same state. (2) Keep S1 and S2 in the same state.
 (3) Load using S3. (Input the timing period t2) (Input the timing period t3 for saving)
 (4) Cancel input using S3.
 * Input may be performed again after 10 sec. Note) t1: t1>t2, t1>t3 t2 : 1 ms to more than 2 sec. t3 : 2 sec. or more

Notes: 1) The above diagram is for **FX-CH** (NPN input). For **FX-CH-P** (PNP input), HIGH and LOW are reversed.

Sensor-PLC Connection System / SC series



Up to 16 I/O devices can be connected at once using MIL connectors

Up to 16 I/O devices can be connected at once

Devices such as fiber sensors and amplifiers built-in compact sensors that are used in concentrated groups can be connected together efficiently using MIL connectors.

Separated installation possible

Separate unit **SC-MIL-S** is available for connecting sensors at a distance from each other using MIL connectors. This makes it possible to finely tune the sensor layout to suit the setting-up location.

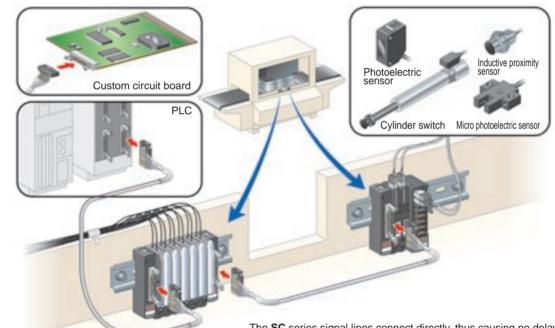
Freely expandable as required

The abbreviated wiring system is economical and lets you expand the system by any amount required from one up to 16 channels.

Compatible with a variety of input and output devices

In addition to NPN open collector and PNP open collector output sensors and switches, input from other devices such as DC 2-wire sensors is also possible. Output to many different types of device is also available.





The SC series signal lines connect directly, thus causing no delay in response.



ORDER GUIDE

Designation	Model No.	Description		
Main unit	SC-MIL	The MIL connector allows up to 16 input / output device connections to a PLC or custom circuit board, in a single step.		
Separate unit	SC-MIL-S	Distributed installations are po	ssible through the use of a main unit and MIL connectors.	
1-channel connector	SC-T1J	For NPN output devices	Allows the connection of input devices, such as sensors or switches.	
input extension unit	SC-T1J-P	For PNP output devices	Incorporates a power indicator and an input signal indicators (1 ch).	
8-channel connector	SC-T8J	For NPN output devices	Allows the connection of input devices, such as sensors or switches.	
input extension unit	SC-T8J-P	For PNP output devices	Incorporates a power indicator and input signal indicators (8 ch).	
8-channel connector I/O mixed extension unit	SC-TP8J	Allows the connection of a variety of input and output devices. This unit does not contain input / output signal indicators.		
Non-line connector	CN-70	This one-touch connector is used to connect the main unit to the following devices: The FX-300 series fiber sensors, the FX-CH series bank selection unit and the 1-channel connector input extension unit.		
	SL-CP1 (White)	For 0.08 to 0.2 mm ² Wire diameter: \$0.7 to \$1.2 mm \$0.028 to 0.047 mm	Mala and consister or utilized to connect input / output devices to both the 4 above	
4-pin type male snap connector (1 set: 10 Nos.)	SL-CP2 (Black)	For 0.3 mm ² Wire diameter: \$1.1 to \$1.6 mm \$0.043 to 0.063 mm	Male snap connectors are utilized to connect input / output devices to both the 1-channel and the 8-channel connector input units, as well as to the 8-channel connector combined input / output unit.	
	SL-CP3 (Greenish blue)	For 0.5 mm ² Wire diameter: \$\$1.7 to \$\$2.5 mm \$\$0.067 to 0.098 mm\$}	The 1-channel connector input extension unit includes one SL-CP1 .	
End plates (1 set: 2 Nos.)	MS-DIN-E	After the SC series units have been attached to the DIN rail, all these devices must be secured firmly together by placing end plates at each of the ends and sandwiching the devices in-between. Ensure that these end plates are used for this purpose.		

OPTIONS

Designation	Model No.	Description	
Index seals (1 set: 10 sheets.)	SC-MA1	An identifier for each connector should be marked on each seal, then the seals should be applied to the number plates attached to both the 8-channel connector input unit and the 8-channel connector input / output unit.	
Connector end caps (1 set: 8 Nos.)		Connector end caps are utilized to protect the unconnected ends of connectors, for both the 8-channel connector input unit and the 8-channel connector input / output unit.	

SPECIFICATIONS

Sensor unit

Туре	Main unit	Separate unit			
Model No.	SC-MIL	SC-MIL-S			
Supply voltage	12 to 24 V DC ± 10% (Note 1)	Depends on the supply voltage from SC-MIL			
Allowable through current	2 A or less (Note 2)	1 A or less (Note 3)			
Signal channel No.	10 m or less (the distance between SC-MIL and PLC and that between SC-MIL and SC-MIL-S put together) (Note 5				
Max. distance between units					
Ambient temperature					
Ambient humidity	35 to 85% RH, Storage: 35 to 85% RH				
Material	Enclosure: Heat-resistant ABS				
Weight	25 g 0.882 oz approx.	20 g 0.705 oz approx.			
Accessory	Connector protection seal: 1 No.				

- Notes: 1) In combination with SC-TP8J, the unit can be also used with a power supply of 5 to 24 V DC ± 10%. When connecting the FX-300 series, set the power voltage to 12 to 24 V DC ± 10%, ripple to P-P 10% or less.
 2) Same as maximum permissible current consumption of all units connected to SC-MIL. When either the permissible current amount of cable to be connected to SC-MIL. When either the permissible current amount of cable to be connected to SC-MIL or permissible current amount of general cable with MIL connector to connect is 1 A or less, adjust it to the specification.

 - The signal of up to 16th point (counting from unit adjacent to SC-MIL), of all unit connected to SC-MIL, is transferred, however, the signal thereafter is not transferred. Note that SC-MIL-S does not occupy any signal point.
 The value is given for case when the FX-300 series is connected.

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Pin layout diagram for MIL connector pins



Mark on connector for pin number 20 ∇

Pin Number 20 19 18 17 16 15 14 13 12 11 gnal 13 ignal 12 Signal 9 Signal 8 Description OV + V f leuf

* The MIL connector pin layout is compatible with SL-BMW sensor block, which is utilized to simplify wiring and save space.

Non-line connector

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Туре	Non-line connector		
Model No.	CN-70		
Applicable unit	Refer to the list of 'Applicable unit of non-line connector'		
Supply voltage	Depends on the supply voltage from SC-MIL (Note)		
Supply current for units	100 mA or less		
Signal channel No.	1 channel		
Ambient temperature	$\begin{array}{l} -10 \text{ to } +45^\circ\text{C} + 14 \text{ to } 113^\circ\text{F} \\ \text{(No dew condensation or icing allowed)} \\ \text{Storage: } -20 \text{ to } +70^\circ\text{C} - 4 \text{ to } +158^\circ\text{F} \end{array}$		
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Material	Enclosure: ABS		
Weight	4 g 0.141 oz approx.		
Note: In case the	EX-300 series is connected in caseade, the supply		

Note: In case the FX-3 voltage should be 12 to 24 V DC + 10% ripple P-P10% or less.

Applicable unit o	f non-line connector
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rippliedble diffe et fielt fille confideter			
Designation	Model No.	Description	
1-channel input	SC-T1J	For NPN output devices	
extension units	SC-T1J-P	For PNP output devices	
	FX-301	For NPN output devices	
Digital fiber sensors	FX-301P	For PNP output devices	
	FX-302	For NPN output devices	
	FX-302P	For PNP output devices	
Manually set fiber	FX-311	For NPN output devices	
sensors	FX-311P	For PNP output devices	
Digital fiber sensors for leak	FX-301-F	For NPN output devices	
detection fiber / liquid fiber	FX-301P-F	For PNP output devices	
Bank selection unit	FX-CH	For NPN output devices	
Dank Selection unit	FX-CH-P	For PNP output devices	

Connector extension units

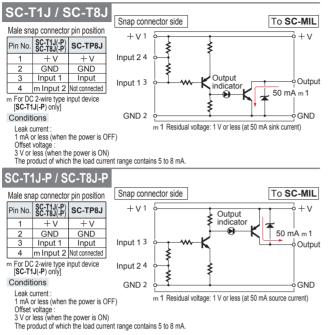
		Connector I/O mixed			
Туре	For NPN ou	tput devices	For PNP output devices		extension unit
	1 channel	8 channels	1 channel	8 channels	8 channels
Model No.	SC-T1J	SC-T8J	SC-T1J-P	SC-T8J-P	SC-TP8J
Supply voltage		12 to 24 V I	DC ±10 %		5 to 24 V DC ± 10 % (Note 1)
Current consumption (Note 2)	20 mA or less (when all indicators light up)	60 mA or less (when all indicators light up)	20 mA or less (when all indicators light up)	60 mA or less (when all indicators light up)	7 mA or less
Signal channel No.	1 input	8 inputs (Note 3)	1 input	8 inputs (Note 3)	8 inputs / outputs (Note 4)
Connectable device	NPN open-collector, or DC 2-wire output type sensor, or switch etc.	NPN open-collector output sensor or switch etc. (Note 5)	PNP open-collector, or DC 2-wire output type sensor, or switch etc.	PNP open-collector output sensor or switch etc. (Note 5)	Commercial I/O device
Supply current for units (Note 6)	100 mA or less 800 mA or less (At a total of 8 channels) 100 mA or less		100 mA or less	800 mA or less (At a total of 8 channels)	
Power indicator	or Green LED (Lights up when the power is ON)				
Input indicator	r Green LED [SC-T8J(-P): 8 Nos.] (Lights up when each channel input is ON)				
Ambient temperature					
Ambient humidity	nidity 35 to 85 % RH, Storage: 35 to 85 % RH				
Material	Enclosure: Heat-resistant ABS, Frame: Polycarbonate Enclosure: Heat-resistant ABS		Enclosure: Heat-resistant ABS, Frame: Polycarbonate	Enclosure: Heat-resistant ABS	
Weight	10 g 0.353 oz approx.	40 g 1.411 oz approx.	10 g 0.353 oz approx.	40 g 1.411 oz approx.	40 g 1.411 oz approx.
Accessories	ssories SL-CP1 (Male snap connector): 1 No. Index seal: 1 No.		SL-CP1 (Male snap connector): 1 No.	Index seal: 1 No.	
	s on the power supply from SC-MIL.	Accessed to a substant to t	4) The signal for 8 channels is or	ccupied regardless of number of I/O units	connected.

The current consumption and input current of input unit connected are not included.
 The signal for 8 channels is occupied regardless of number of input units connected.

5) DC 2-wire type sensor and switch etc. cannot be connected.
6) Set the maximum current passing through input / output line, to 50 mA or less.

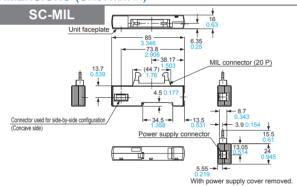
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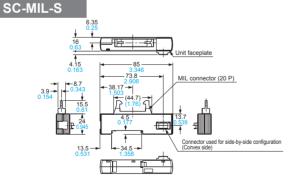
I/O CIRCUIT DIAGRAMS



lale snap con	nector pin positio	on Snap connector side	To SC-MIL
Pin No.	SC-TP8J	+V 0	
1	+V	+ v j	Ŭ + V
2	GND		
3	Signal	Signal o	
4	Not connected		
		Not connected	
		GND -	GND

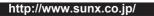
DIMENSIONS (Unit : mm in)





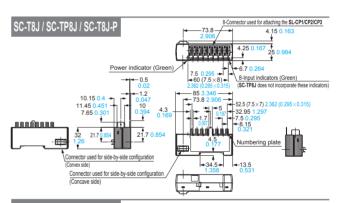
All information is subject to change without prior notice.







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SC-T1J / SC-T1J-P

SC-TP8J

